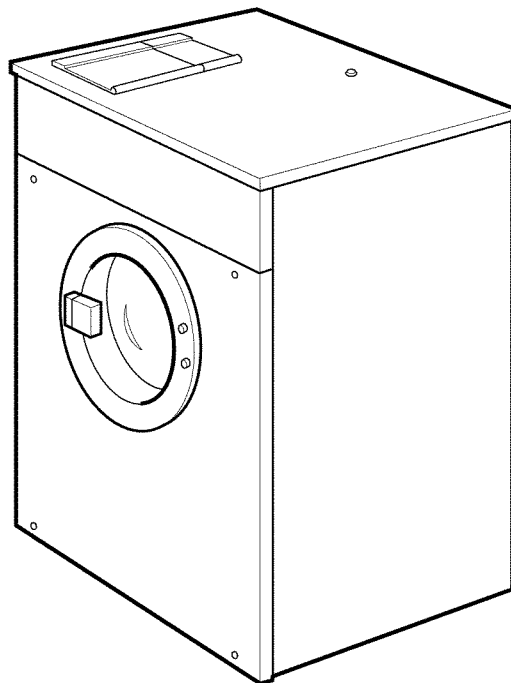




230S

Washer extractor
Laveuses essoreuses

List of issues

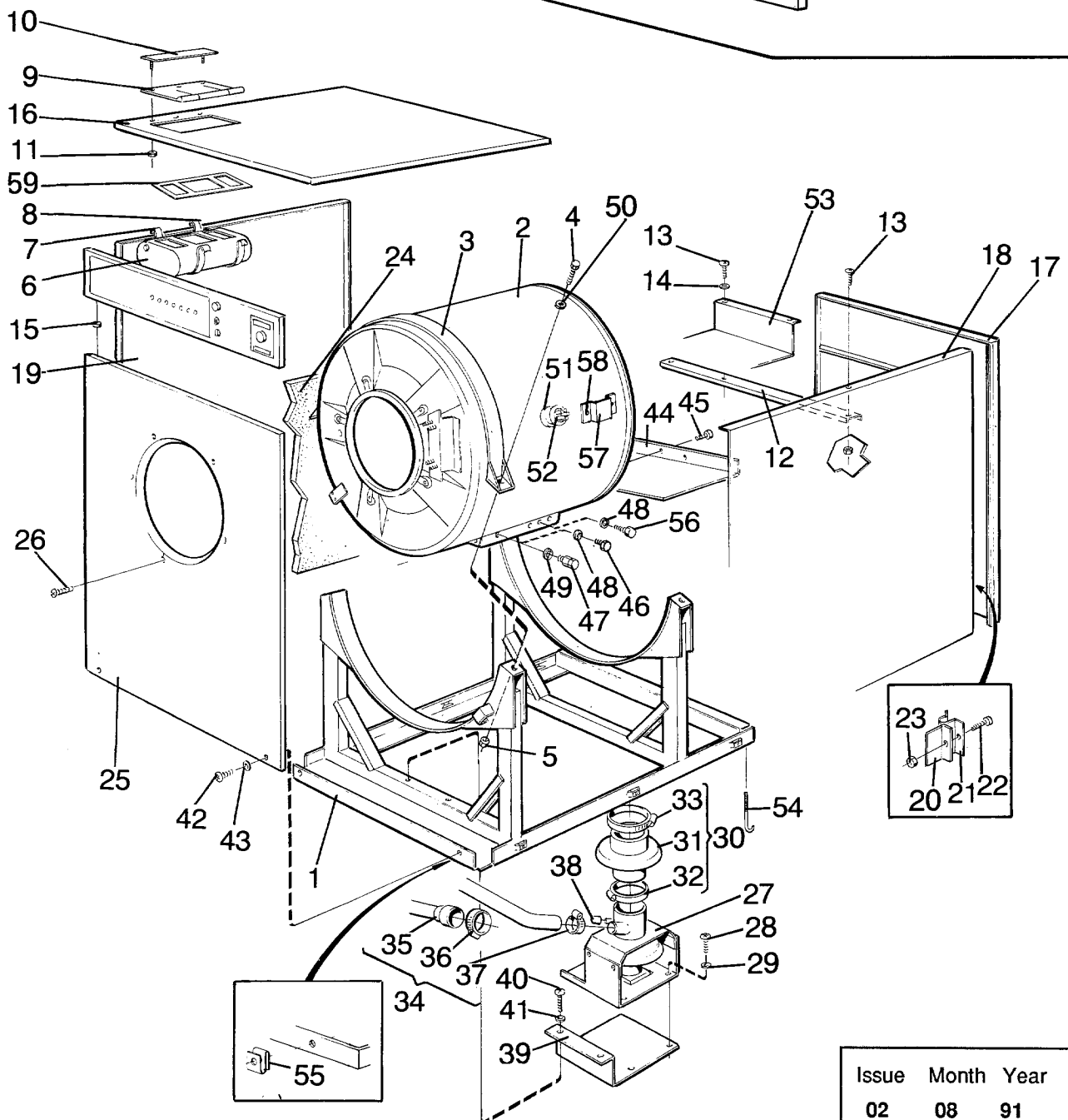
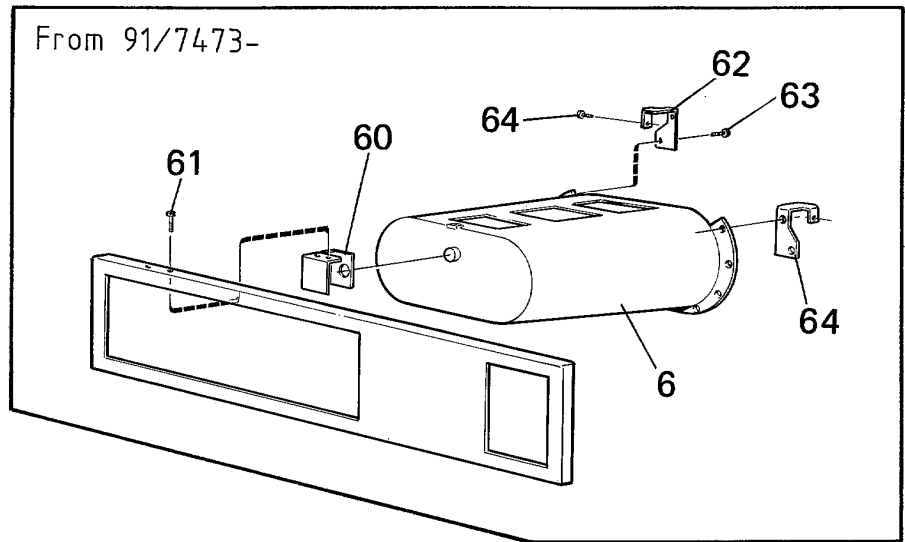
230S HI-TEK,FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

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230S HI-TEK,FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

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From 91/7473-



FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

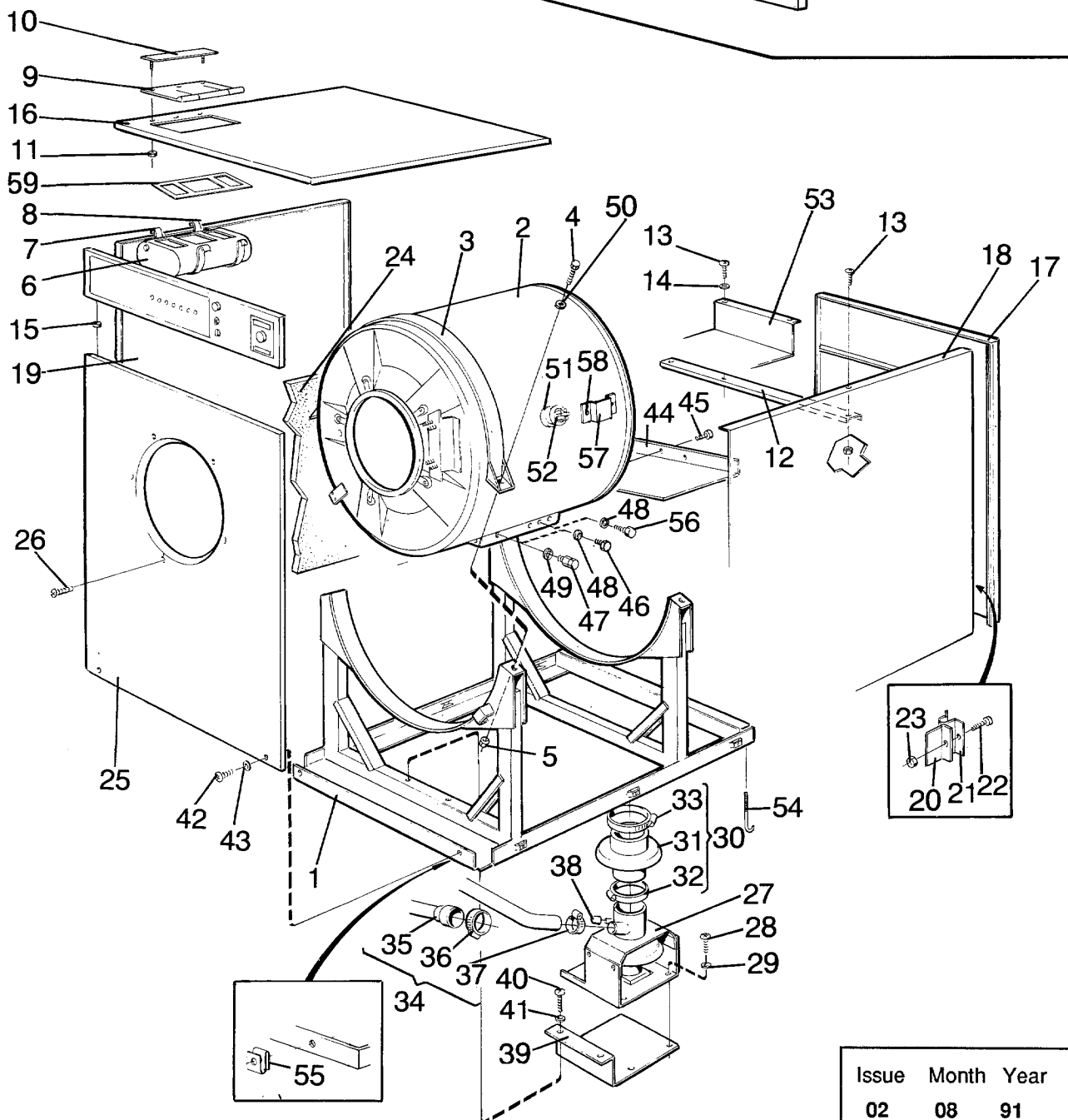
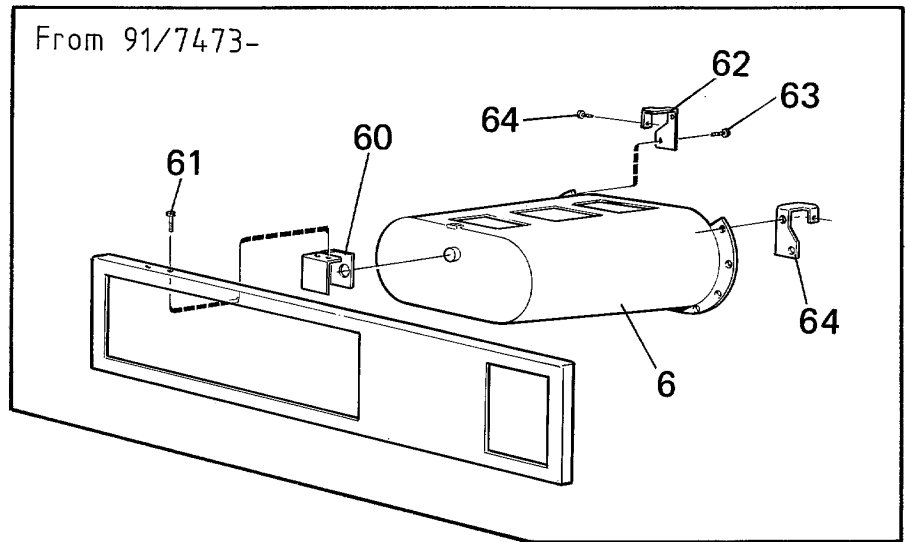
Main exploded view

Vue éclatée principale

Illustration Schéma
Issue Issue
Month Month
Year Year
100133/1 4 6 1994

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
			FL230S,SUPER 230S			
			FL230S HI-TEK,FLEX-O-MATIC 230S,W230S			
1	1	471 4469-02	Frame	Base	3	
2	1	471 4418-16	Outer drum	Extérieur du tambour	3	
	1	471 4418-18	Outer drum	Extérieur du tambour	3	Steam heated
3	2	472 8684-01	Tension strap	Extenseur	3	
4	4	725 2636-51	Screw	Vis	3	M16X80
5	4	732 2124-01	Locking nut	Contre-écrou	3	M16
6	1		Detergent container	Compartiment à savon		See illustr. 100141, 100143
7	1	472 6152-01	Bracket	Pièce de retenue	3	-91/7472
8	1	472 6152-02	Bracket	Pièce de retenue	3	-91/7472
9	1		Cover	Couvercle	1	See group US8802
10	1		•Rail	•Support	1	See group US8802
11	3		•Nut	•Écrou	3	M4
12	1	472 6516-03	Brace	Montant	3	
13	12	725 2289-61	Screw	Vis	3	M4X10
14	12	735 2136-01	Lock washer	Rondelle d'arrêt	3	AZ 4,3 4,3
15	4	471 8641-01	Plug	Fiche	3	
16	1		Top panel	Couvercle		See illustr. 100134
17			Rear panel	Panneau arrière		See illustr. 100140
18	1	471 4421-16	Side panel	Panneau latéral	1	WHITE WITH HOLE FOR COUNTER
	1	471 4421-05	Side panel	Panneau latéral	1	Stainless WITH HOLE, COUNTER
19	1	471 4421-12	Side panel	Panneau latéral	1	White
	1	471 4421-15	Side panel	Panneau latéral	1	Stainless
20	4	471 2441-06	Bracket	Pièce de retenue	3	
21	4	471 2413-35	Bracket	Pupitre	3	
22	2	724 1289-01	Screw	Vis	3	M4X10
23	2	732 2112-01	Locking nut	Contre-écrou	3	M4
24	2	471 2098-71	Insulating disc	Couche isolante	3	400X700
25			Front panel	Panneau avant		See illustr. 100134
26	2	724 1323-42	Screw	Vis	3	M5X8
27	1	472 6020-08	Drain valve	Purgeur	1,2	220V 50/60Hz See group US8101
28	4	725 2327-61	Screw	Vis	3	M6SF 5X12
29	4	735 2146-01	Washer	Rondelle	3	M5 5,3
30	1	471 6664-19	Repair kit	Kit reconditionnement	1,2	Drain
31	1	471 2904-01	•Connection	•Flexible caoutchouc	1	
32	1	736 2849-51	•Hose clamp	•Attache flexible	3	Ø77-93
33	1	471 7851-03	•Hose clamp	•Attache flexible	3	Ø95-115
34						Not used
35		471 4427-01	•Hose	•Flexible		
36	1	736 2840-41	•Hose clamp	•Attache flexible		
37	1	736 2837-51	•Hose clamp	•Attache flexible		Ø48-54
38	1	471 8644-02	Plug	Fiche	3	
39	1	471 4402-01	Bracket	Pupitre	3	Without heating
	1	471 4402-02	Bracket	Pupitre	3	El.
40	2	725 2366-61	Screw	Vis	3	M6SF 6X12
41	2	735 2153-01	Lock washer	Rondelle d'arrêt	3	6,4
42	2	724 1327-42	Screw	Vis	3	M5X12
43	2	735 2146-01	Washer	Rondelle	3	M5 5,3
44	1	471 2535-01	Plate	Plaque	3	
45	2	724 1327-01	Screw	Vis	3	M5X12
46	1	471 8651-00	Plug	Fiche	3	
47	1	471 8636-01	Nipple	Raccord	1	
48	2	471 9057-95	Washer	Rondelle	3	
49	1	740 4805-03	O-ring	Joint torique	1	
50	4	472 8686-01	Washer	Rondelle	3	

From 91/7473-



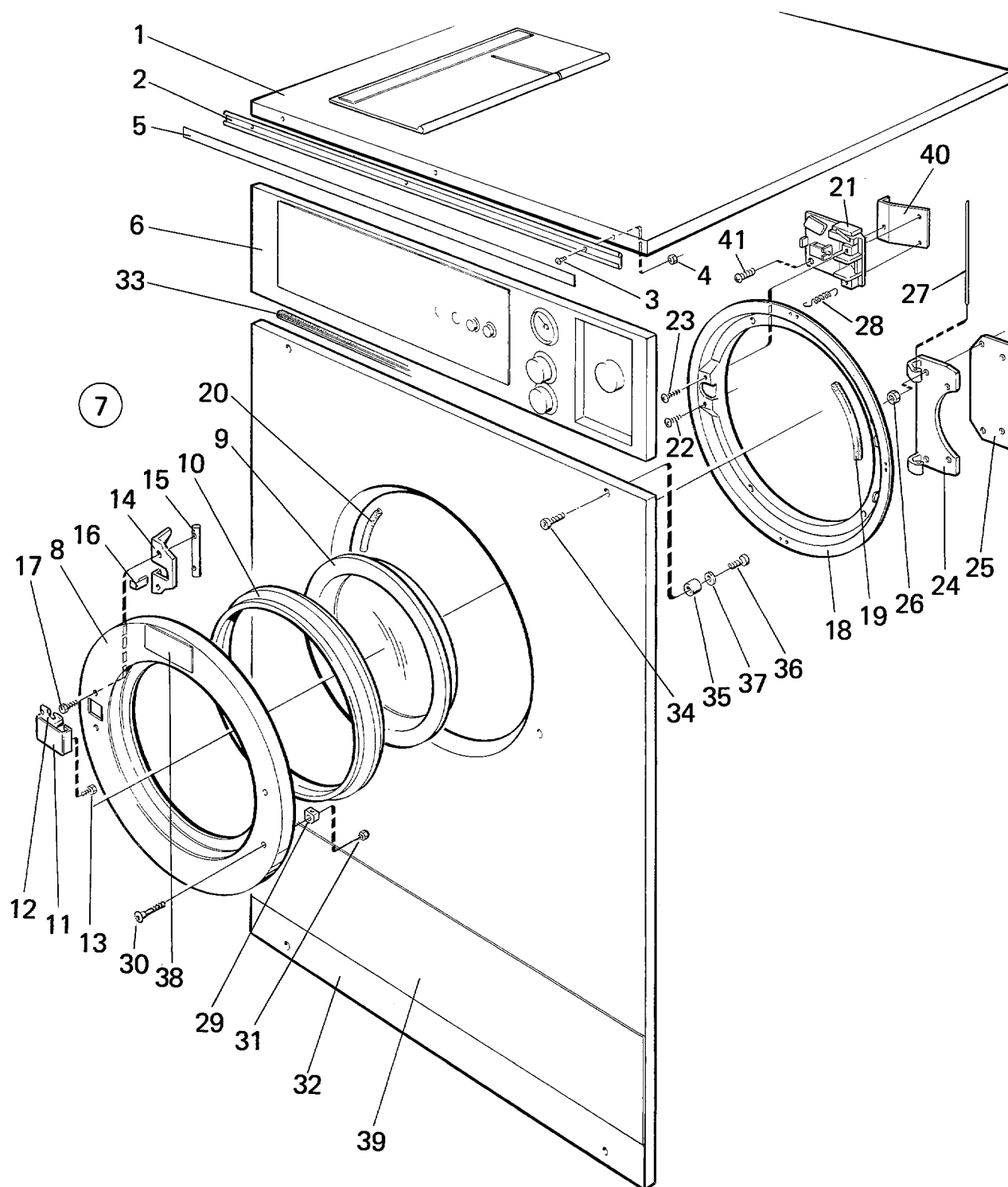
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Main exploded view

Vue éclatée principale

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100133/1	4	6	1994

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
FL230S,SUPER 230S						
FL230S HI-TEK,FLEX-O-MATIC 230S,W230S						
51	1	471 8655-01	Connection	Flexible caoutchouc	3	
52	1	471 8655-01	Connection	Flexible caoutchouc	3	
53	1		Control unit	Unité de contrôle		See illustr. 100145, 100146
54	4	471 2095-62	Screw	Vis	3	
55	2	471 7857-01	Clamp	Attache	3	
56	2	471 8651-01	Plug	Fiche	3	
57	1	471 4650-68	Cover	Couvercle	3	
58	2	729 5340-42	Screw	Vis	3	RXS B8X9,5
59	1	471 4555-01	Gasket	Joint	1	-91/7472
	1	438 0078-01	Gasket	Joint	1	91/7473-
60	1	438 4140-01	Support	Support	3	91/7473-
61	2	722 7843-02	Pop rivet	Rivet	3	91/7473-
62	2	438 4139-01	Bracket	Support de montage	3	91/7473-
63	4	471 8317-01	Screw	Vis	3	91/7473-
64	2	471 8340-23	Screw	Vis	3	RTS 4,2X13 91/7473-



FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Front panel with control panel, door, top panel

Panneau frontal avec pupitre de commande

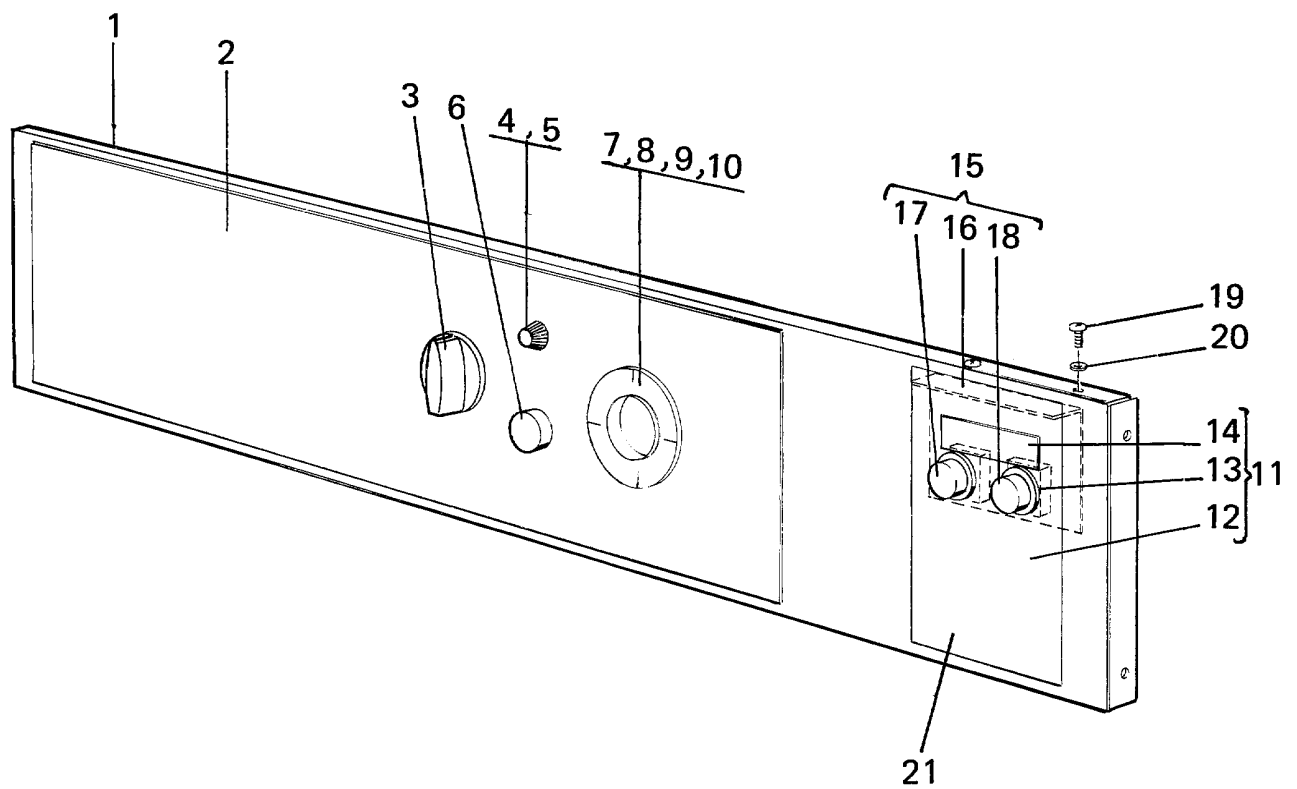
Illustration
Schéma
100134/1

Issue
Issue
2

Month
Month
9

Year
Year
1991

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
			FL230S,SUPER 230S			
			FL230S HI-TEK,FLEX-O-MATIC 230S,W230S			
1	1	471 4518-35	Top panel	Couvercle	1	-91/7472
	1	471 4518-40	Top panel	Couvercle	1	91/7473-
2	1	471 2439-89	Rail	Support	3	
3	3	724 3222-01	Screw	Vis	3	MF3 3X8
4	3	471 8406-01	Nut	Écrou	3	M3
5	1	471 7639-34			3	WASCOMAT FLEX-O-MATIC
	1	471 7639-35			3	SUPER 230S HI-TEK
	1	471 7639-36			3	WASCOMAT SUPER 230S
					3	WASCOMAT SELECTA
					3	SUPER 230S
	1	471 7639-37			3	WASCOMAT FLEX-O-MATIC
					3	SUPER 230S
6			Control panel	Pupitre de commande		See illustr. 100135, 100137
7	1	471 2488-01	Door	Plaque	1	COMPL. WITHOUT TEXT
	1	471 2488-03	Door	Plaque	1	COMPL. WITH TEXT
8	1	471 2490-00	•Door ring	•Anneau de la porte	1	
9	1	471 2431-28	•Door glass	•Vitre de la porte	1,2	
10	1	471 2431-29	•Door gasket	•Joint de la porte	1,2	Black
11	1	471 2480-00	•Handle	•Poignée	1,2	WITHOUT TEXT
	1	471 2480-01	•Handle	•Poignée	1,2	ENGLISH TEXT WITH TEXT
12	1	471 2485-00	•Lock handle	•Poignée verrouillage	1,2	
13	1	725 2285-40	•Screw	•Vis	3	M4X6
14	1	471 2484-00	•Clamp	•Bride de fixation	1	
15	1	471 2479-00	•Shaft	•Arbre	1	
16	1	471 7806-00	•Spring	•Ressort	1	
17	2	725 2291-40	•Screw	•Vis	3	M4X12
18	1	471 2491-01	Cover	Couvercle	1	
19	1	471 2453-06	Strip	Ruban	1	
20	1	471 2461-80	Strip	Ruban	1	
21	1	471 2487-10	Locking unit	Unité verrouillage	1,2	Complete See group
						US8702
22	1	724 1331-42	Screw	Vis	3	M5X20
23	1	724 1329-42	Screw	Vis	3	M5X16
24	1	471 2438-58	Hinged joint	Assemblage articulé	1	
25	3	471 2415-71	Washer	Rondelle	3	
26	4	471 9220-26	Locking nut	Contre-écrou	3	
27	1	471 2437-53	Shaft	Arbre	1	
28	3	472 8683-01	Tensioner spring	Ressort tendeur	3	
29	2	471 2437-54	Hinged joint	Assemblage articulé	1	
30	2	725 2372-42	Screw	Vis	3	M6S 6X22
31	2	471 2437-52	Button	Bouton	1	
32	1	471 4400-57	Front panel	Panneau avant	1	Yellow Complete
	1	471 4400-58	Front panel	Panneau avant	1	Blue Complete
	1	471 4400-59	Front panel	Panneau avant	1	Beige Complete
	1	471 4400-54	Front panel	Panneau avant	1	Stainless Complete
33	1	471 2440-35	Strip	Ruban	1	
34	4	724 1327-42	Screw	Vis	3	M5X12
35	2	471 8405-01	Nut	Écrou	3	M5
36	2	724 1321-01	Screw	Vis	3	M5X6
37	2	735 2146-01	Washer	Rondelle	3	M5 5,3
38	1	471 4009-53	Warning sign	Signal avertissement	1	English
39	1	471 4648-16	Sign	Signe	3	LAUNDRY SYSTEM
40	1	472 8687-01	Mounting plate	Plaque de montage	3	Door lock
41	1	724 1289-42	Screw	Vis	3	M4X10



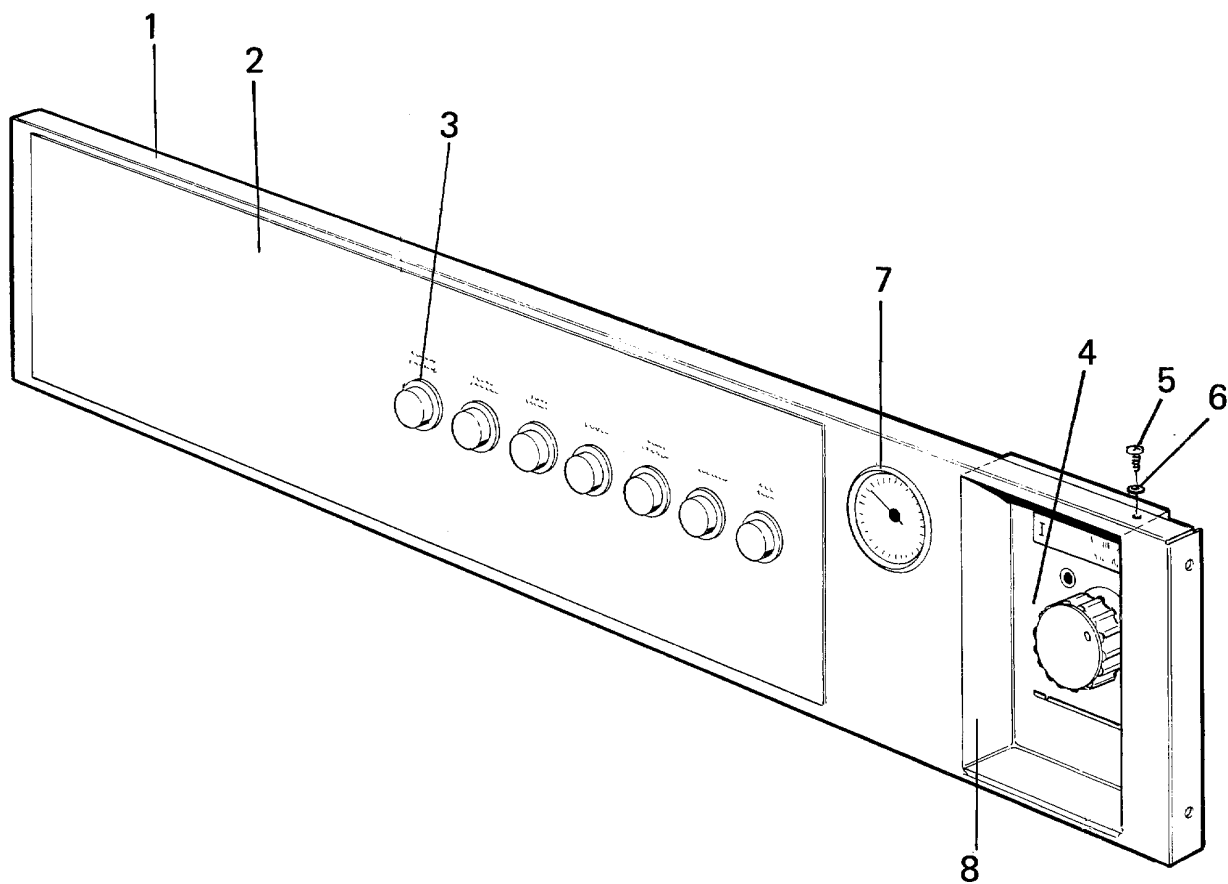
SUPER 230S

Control panel, P03, P06

Pupitre de commande P03, P06

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100135	2	5	1990

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 4782-38	Control panel	Pupitre de commande	3	Black
2	1	471 4525-31	User instructions	Instruction de fonctionnement	3	ENGLISH, SILVER P03 USA WITHOUT COIN-METER
	1	471 4525-30	User instructions	Instruction de fonctionnement	3	ENGLISH, SILVER P06 USA WITHOUT COIN-METER
3	1	438 0076-01	Knob	Bouton	1,2	Complete
4	1	763 1802-01	Glass	Verre	1,2	Red
5	1	471 9652-02	Pilot lamp	Lampe témoin	1,2	230V
	1	471 9652-01	Pilot lamp	Lampe témoin	1,2	110V
6	1	472 6079-00	Grommet	Oeillet	3	French
7	1	471 4829-02	Safety glass	Verre de sécurité	1	
8	1	471 4830-01	Locking ring	Jonc de verrouillage	1	
9	1	472 6082-01	Pointer	Indicateur	1	
10						Not used
11	1	471 4849-04	Cover	Couvercle	3	Black P03
12	1	471 4849-02	•Cover	•Couvercle	3	
13	2	472 6079-00	•Grommet	•Oeillet	3	French
14	1	471 7618-03	•Sign	•Signe	1	Black
15	1	471 4848-01	•Bracket	•Pupitre	3	
16	1	471 4524-01	•Bracket	•Pupitre	3	
17	1	471 9610-05	•Switch	•Commutateur	1,2	
18	1	471 9610-08	•Switch	•Commutateur	1,2	
19	2	729 9342-61	Screw	Vis	3	4,2X13
20	2	735 2136-01	Lock washer	Rondelle d'arrêt	3	AZ 4,3 4,3
21	1	471 4490-01	Cover	Couvercle	3	P06



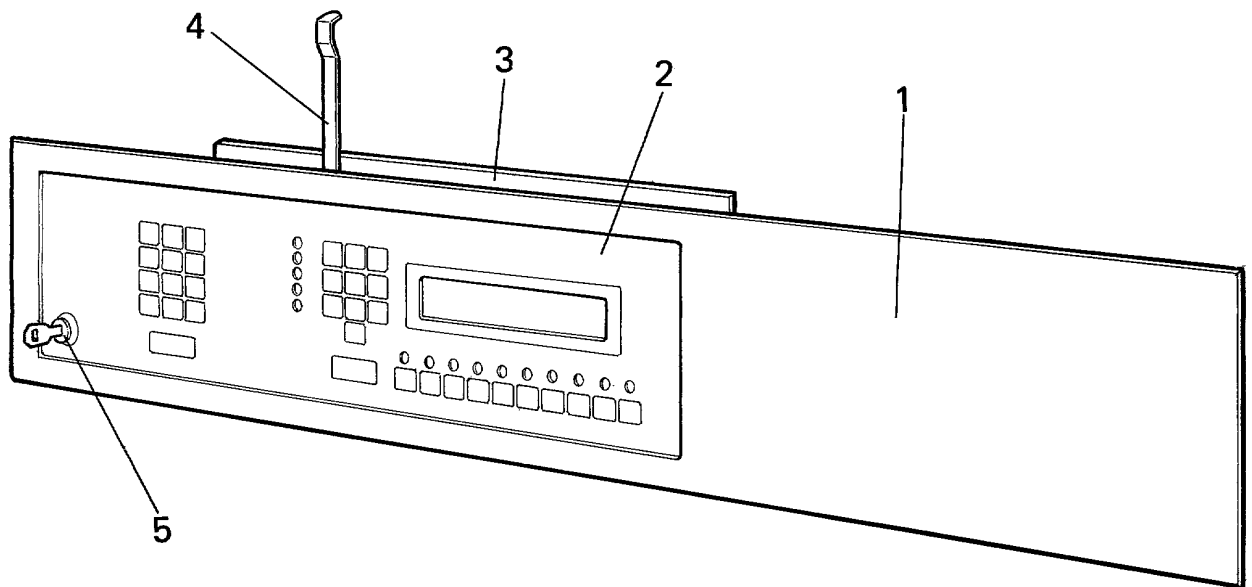
FLEX-O-MATIC 230S

Control panel for flex-o-matic

Pupitre de commande pour flex-o-matic

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100136	2	3	1995

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 4782-39	Control panel	Pupitre de commande	3	Black
2	1	471 4527-78	User instructions	Instruction de fonctionnement	3	ENGLISH, SILVER USA
3	7	472 6079-00	Grommet	Oeillet	3	French
4	1	471 9207-07	Card programmer	Programmateur cartes	1,2	50Hz See group US8337
	1	471 9207-08	Card programmer	Programmateur cartes	1,2	60Hz See group US8337
5	2	729 5410-01	Screw	Vis	3	RXS B10X13
6	2	735 2146-01	Washer	Rondelle	3	M5
7	1	471 8810-01	Thermometer	Thermomètre	1,2	
8	1	471 4705-02	Frame	Châssis	3	



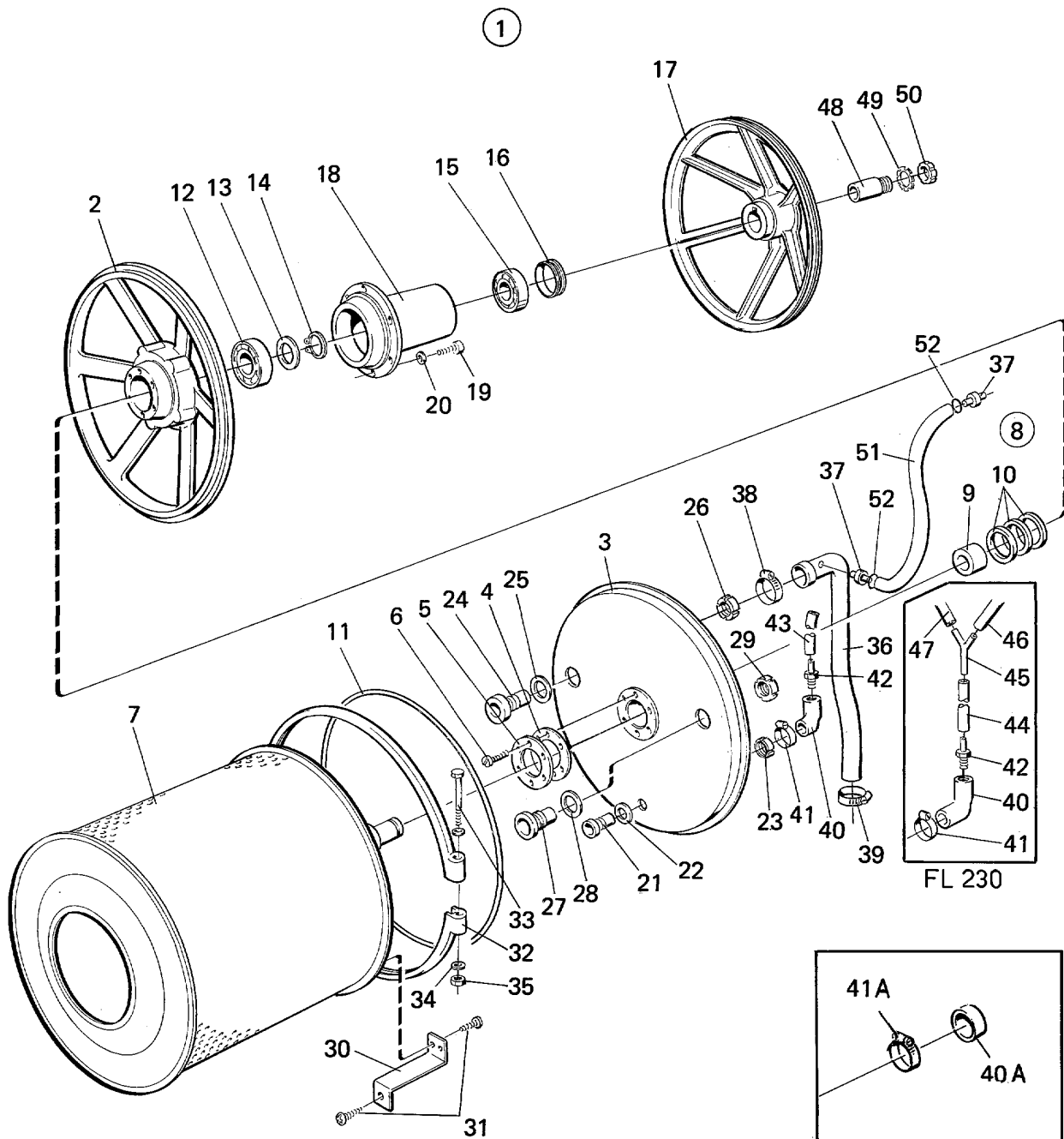
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Control panel for flex-o-matic hi-tech

Pupitre de commande pour flex-o-matic hi-tek

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100137	1	11	1988

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 4782-42	Control panel	Pupitre de commande	3	Black
2	1	471 4783-03	Panel sign	Voyant du tableau	3	
3	1	471 4903-03	Printed circuit board	Circuit imprimé	1,2	Complete
4	2	471 4586-01	Lock plate	Gâche de serrure	3	
5	1	471 8733-01	Key switch	Commutateur à touche	1,2	



The hose (item 43)
is connected to the
drain valve
SELECTA 28
SE 230

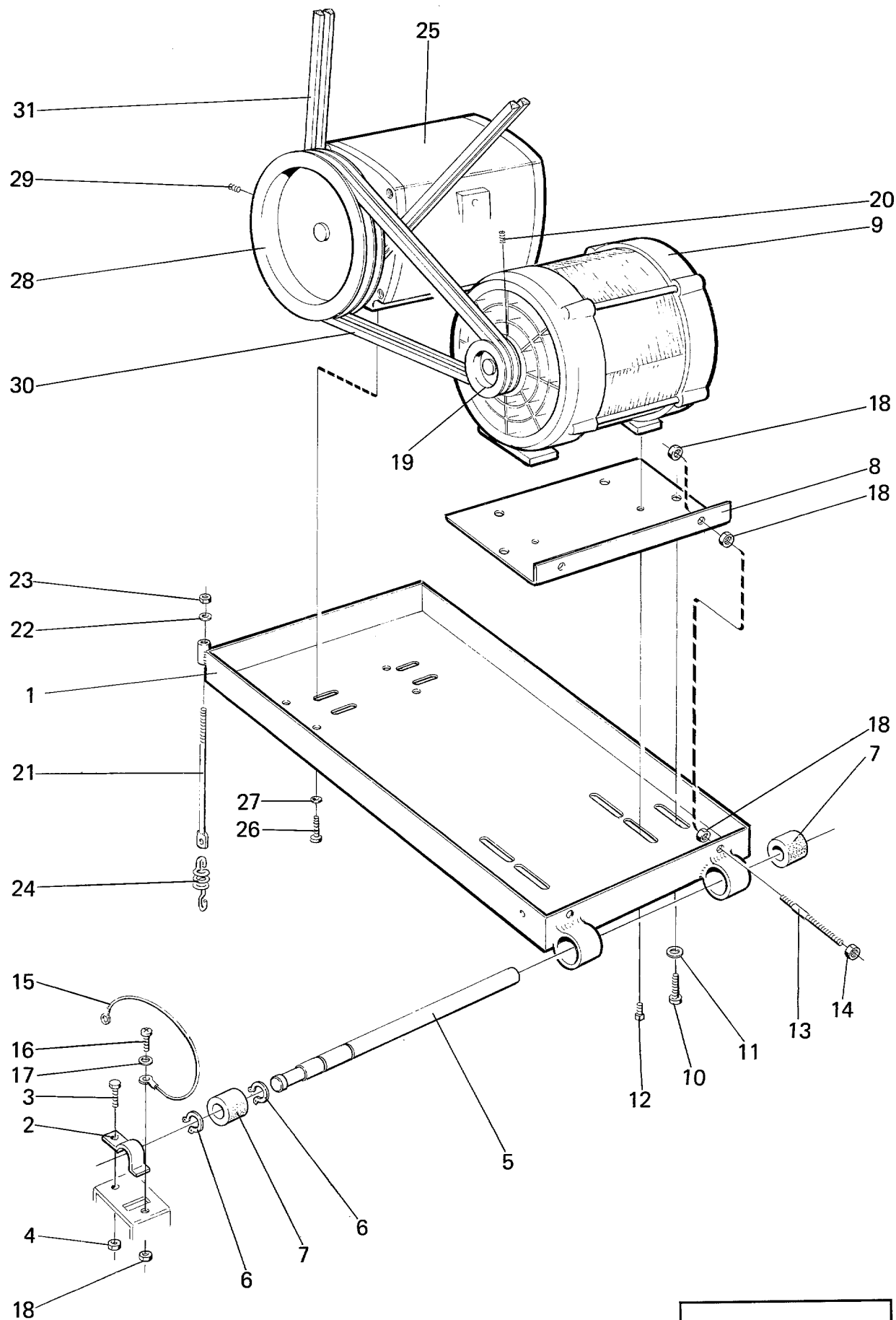
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Back plate with inner drum

Pignon arrière avec tambour intérieur

Illustration Schéma
Issue Issue
Month Month
Year Year
100138/1 6 10 1994

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
			FL230S,SUPER 230S			
			FL230S HI-TEK,FLEX-O-MATIC 230S,W230S			
1	1	471 4416-05	Back plate	Pignon arrière	1	Complete
2	1	471 2439-04	•Back plate	•Pignon arrière	3	
3	1	471 4417-01	•Plate	•Plaque	3	Stainless steel
4	1	471 2574-02	•Gasket	•Joint	1	
5	1	471 2440-89	•Washer	•Rondelle	3	
6	6	471 8311-00	•Screw	•Vis	3	M6SFTT 5X16
7	1	471 4447-02	•Inner drum	•Intérieur du tambour	1	
8	1	472 9902-11	•Repair kit	•Kit reconditionnement	1,2	Bearing
9	1	472 9113-01	••Bushing	••Douille		
10	1	471 8187-60	•Sealing ring	••Bague d'étanchéité		SET
11	1	471 2451-82	••Rubber strip	••Joint caoutchouc		
12	1	738 2312-30	••Ball bearing	••Roulement à billes		
13	1	471 2074-88	••Ring	••Anneau		
14	1	735 3147-00	••C-clamp	••Presse à main		SGA 60
15	1	738 2309-31	••Ball bearing	••Roulement à billes		
16	1	471 9209-08	••Sealing ring	••Bague d'étanchéité		
17	1	471 2539-00	•Pulley	•Poulie	1	
18	1	471 2074-85	•Bearing housing	•Logement de palier	3	
19	6	471 9021-75	•Screw	•Vis	3	M16X60
20	6	734 1186-01	•Washer	•Rondelle	3	BRB 17X30
21	1	438 0456-01	•Nipple	•Raccord	1	
22	1	471 2440-10	•Gasket	•Joint	1	
23	1	438 0457-01	•Nut	•Écrou	1	
24	1	438 0458-01	•Nipple	•Raccord	1	
25	1	471 2440-12	•Gasket	•Joint	1	
26	1	438 0459-01	•Nut	•Écrou	3	
27	1	438 4101-01	•Nipple	•Raccord	1	
28	1	471 2441-44	•Gasket	•Joint	1	
29	1	438 4100-01	•Nut	•Écrou	3	
30	1	471 2439-87	Bracket	Support de montage	3	
31	6	725 2366-61	Screw	Vis	3	M6SF 6X12
32	2	471 2439-73	Tension strap	Extenseur	3	
33	2	471 9222-59	Screw	Vis	3	M8X140
34	4	471 8502-14	Washer	Rondelle	3	BRB 8,4X17
35	2	732 2118-01	Locking nut	Contre-écrou	3	M8
36	1	471 4403-02	Hose	Flexible	1	
37	2	471 2432-25	Hose nipple	Mamelon de flexible	1	
38	1	736 2840-51	Hose clamp	Attache flexible	3	Ø50-63 65
39	1	736 2831-51	Hose clamp	Attache flexible	3	Ø36-42 44
40	1	471 2095-32	Air chamber	Chambre à air	1,2	
41	1	736 2840-51	Hose clamp	Attache flexible	3	Ø50-63 3
42	1	471 2401-52	Nipple	Raccord	3	
43	1	471 2440-40	Hose	Flexible	1	L=1400
		471 8118-06	Hose	Flexible	1	FLEX-O-MATIC HI-TEK
44		471 2438-31	Hose	Flexible	1	
45		471 2265-69	T-pipe	Tube en T	3	
46		471 2440-36	Hose	Flexible	1	L=90
47		471 2440-37	Hose	Flexible	1	
48	1	471 8551-02	Sleeve	Manchon	3	
49	1	471 8512-01	•Lock washer	•Rondelle d'arrêt	3	
50	1	471 8402-01	•Nut	•Écrou	3	
51	1	471 2449-72	Hose	Flexible	1	
52	2	736 2842-01	Clamp	Attache	3	



100139

Issue	Month	Year
01	05	88

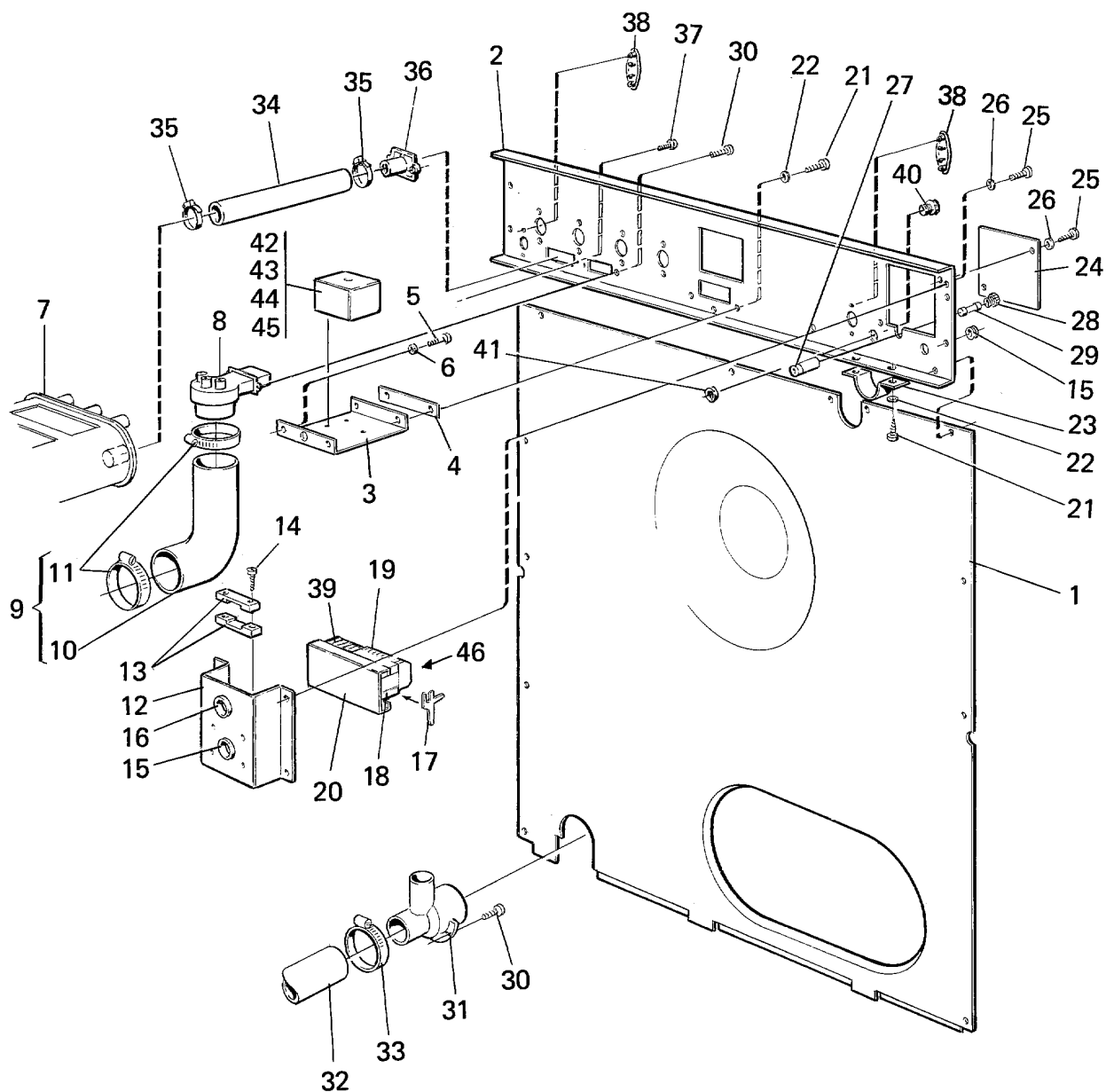
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Motor bracket and motors

Support moteur et moteurs

Illustration Issue Month Year
Schéma Issue Month Year
100139/1 3 1 1999

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
FL230S,SUPER 230S						
FL230S HI-TEK,FLEX-O-MATIC 230S,W230S						
1	1	471 4442-01	Motor shelf	Berceau	3	
2	1	471 2420-47	Clamp	Bride de fixation	3	
3	1	725 2372-51	Screw	Vis	3	M6X25
4	1	732 2116-01	Locking nut	Contre-écrou	3	M6
5	1	471 2459-35	Shaft	Arbre	3	
6	2	735 3122-20	Circlip	Attache en forme C	3	
7	2	471 2059-18	Rubber bushing	Douille caoutchouc	1	
8	1	471 2538-00	Plate	Plaque	3	
9	1	471 9714-22	Motor	Moteur	1,2	WASH,
190-200V50Hz/200-240V60Hz						
	1	471 9714-07	Motor	Moteur	1,2	440-480V 3AC 60Hz
10	4	725 2451-51	Screw	Vis	3	M8X20
11	4	471 2401-49	Lock washer	Rondelle d'arrêt	3	8,4X17
12	2	471 2440-27	Screw	Vis	3	
13	2	471 2439-32	Screw	Vis	3	M8X95
14	8	731 2318-01	Nut	Écrou	3	M8
15	1	471 2440-85	Cable	Câble	3	
16	2	724 1293-01	Screw	Vis	3	M4X16
17	2	735 2136-01	Lock washer	Rondelle d'arrêt	3	AZ 4,3 4,3
18	2	732 2112-01	Locking nut	Contre-écrou	3	M4
19	1	471 2078-43	Pulley	Poulie	1	50Hz
20	2	728 8362-01	Screw	Vis	3	SK6SS 6X8
21	1	471 2440-26			3	
22	1	471 8502-14	Washer	Rondelle	3	BRB 8,4X17
23	1	732 2118-01	Locking nut	Contre-écrou	3	M8
24	1	471 2439-90	Tensioner spring	Ressort tendeur	1	
25	1	471 9717-32	Motor	Moteur	1,2	
	1	471 9717-13	Motor	Moteur	1,2	400-480V 3AC 60Hz
26	4	725 2449-51	Screw	Vis	3	M8X16
27	4	734 1164-01	Washer	Rondelle	3	8,4X17
28	1	472 8691-01	Pulley	Poulie	1	60Hz
29	2	728 8362-01	Screw	Vis	3	SK6SS 6X8
30	1	471 7701-53	V-belt	Courroie trapézoïdale	1,2	Kit
31	1	471 7701-62	V-belt	Courroie trapézoïdale	1,2	Kit



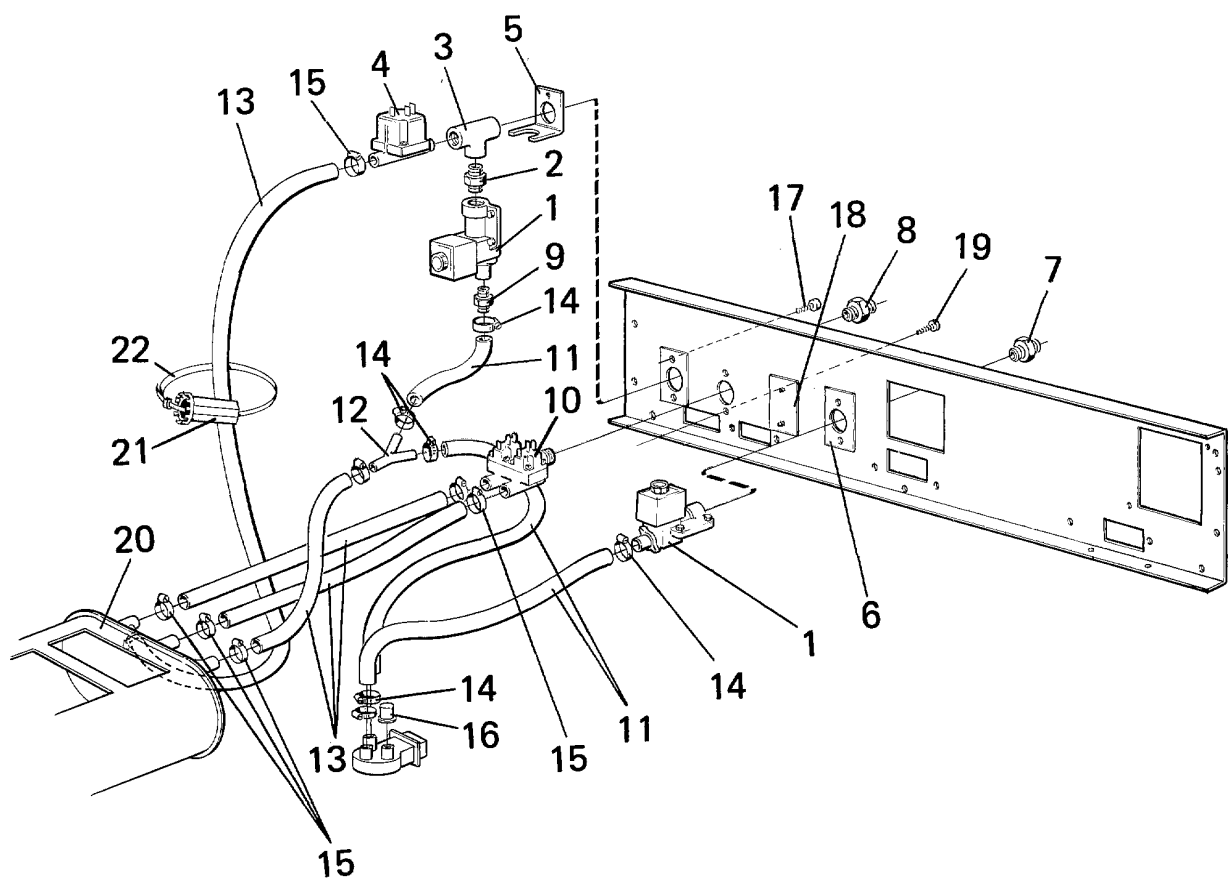
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Rear panel with components

Panneau arrière avec éléments

Illustration Schéma **100140/1** Issue Issue **3** Month Month **11** Year Year **1990**

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
			FL230S,SUPER 230S			
			FL230S HI-TEK,FLEX-O-MATIC 230S,W230S			
1	1	471 4422-01	Rear panel	Panneau arrière	3	
2	1	471 4514-08	Brace bracket	Support de montant	3	
3	1	472 5358-02	Brace	Montant	3	
4	3	471 2413-21	Washer	Rondelle	3	
5	2	725 2366-61	Screw	Vis	3	M6SF 6X12
6	2	735 2153-01	Lock washer	Rondelle d'arrêt	3	6,4
7			Connection	Connexion		See illustr. 100141, 100143
8	1	471 4516-01	Air inlet	Prise d'air	3	
9	1	471 6665-99	Repair kit	Kit reconditionnement	1	SIPHON,BREAKER
10	1	471 4437-02	•Hose	•Flexible		
11		736 2849-51	•Hose clamp	•Attache flexible		Ø77-93 95
12	1	471 4529-02	Cover	Couvercle	3	
13	2	471 9006-61	Cable clamp	Fixation câbles	3	
14	2	724 1303-01	Screw	Vis	3	M4X40
15	2	762 1182-10	Grommet	Oeillet	3	Ø22,2MM
16	1	762 1209-10	Grommet	Oeillet	3	
17	1	762 7105-80	Ground connection	Connexion à la masse	3	
18	1	471 9201-62	End plate	Plaque isolante	3	220-380V
19	4	471 9201-61	Terminal connection	Bloc de connexion	3	220-380V
20	1	471 9043-13	End support	Support	3	
21	4	725 2289-61	Screw	Vis	3	M4X10
22	4	735 2136-01	Lock washer	Rondelle d'arrêt	3	AZ 4,3 4,3
23	1	471 9205-74	Clamp	Attache	3	
24	1	471 2410-22	Cover	Couvercle	3	
25	2	729 5342-01	Screw	Vis	3	
26	4	735 2136-01	Lock washer	Rondelle d'arrêt	3	AZ 4,3 4,3
27	1	762 8801-21	Fuse holder	Porte-fusible	1,2	
28	1	762 8802-21	Fuse holder	Porte-fusible	1,2	6,3X32MM
29	1	471 9027-85	Fuse	Porte-fusible	1,2	60Hz
30	4	471 8317-01	Screw	Vis	3	
31	1	471 4521-01	Connection	Flexible caoutchouc	3	
32	1	471 2907-06	Hose	Flexible	1	
33	1	736 2840-51	Hose clamp	Attache flexible	3	Ø50-63
34						Not used
35						Not used
36						Not used
37						Not used
38						Not used
39						Not used
40						Not used
41						Not used
42	1	471 9550-10	Transformer	Transformateur	3	
43	1	471 4877-02	Cable set	Jeu de câbles	3	
44	3	724 1329-01	Screw	Vis	3	M5X16
45	3	732 2114-01	Locking nut	Contre-écrou	3	M5
46	3	471 9225-52	Capacitor	Condensateur	3	



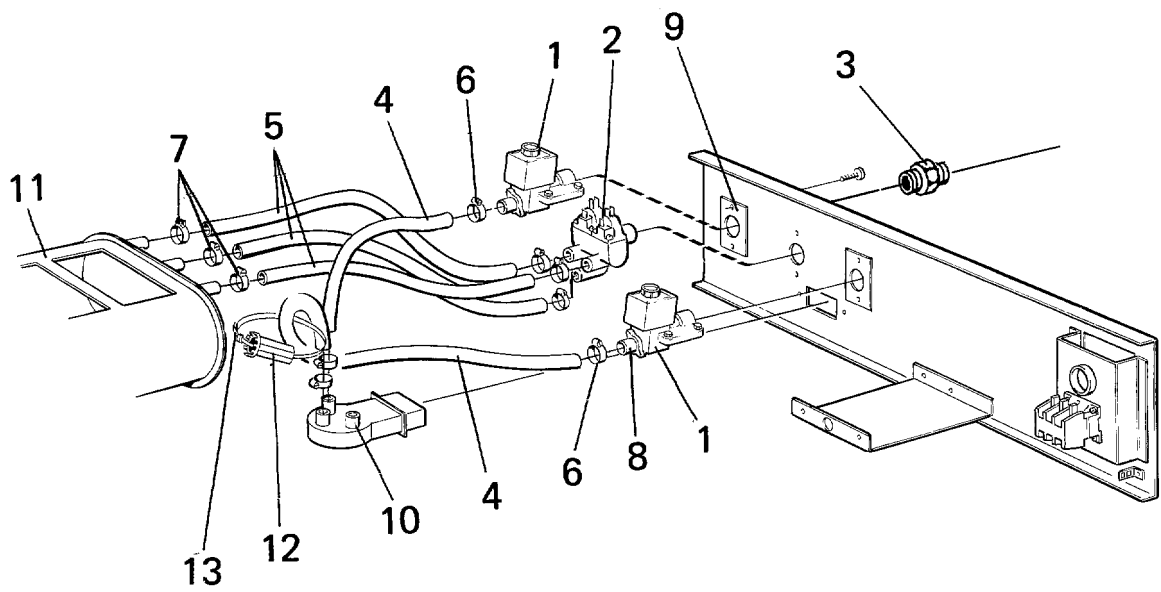
FL230S,FL230S HI-TEK,SUPER 230S

P03-machines with connection for cold water

Machines P03 avec raccords eau froide

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100141	3	10	1995

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	2	471 8210-63	Valve	Soupape	1,2	60Hz See group US8116
2	1	471 8622-01	Nipple	Raccord	3	1/2"-3/4" 50Hz
3	1	742 5115-20	T-pipe	Tube en T	1	
4	1	471 8234-05	Valve	Soupape	1,2	60Hz 1-way See group US8110
5	1	471 2938-01	Cover	Couvercle	3	
6	1	471 2937-01	Bracket	Support	3	
7	1	471 8622-02	Nipple	Raccord	3	1/2"-3/4" 60Hz
8	1	471 2094-92	Nipple	Raccord	3	60Hz
9	2	471 8623-01	Connection	Embrayage	3	1/2"
10	1	471 8235-05	Valve	Soupape	1,2	EPDM 208-240V 60Hz 2-way See group US8111
11	RQ	877 5211-08	Hose	Flexible	1	Per 1 m PER 1 M
12	1	471 2461-21	T-pipe	Tube en T	3	
13	RQ	877 5252-01	Hose	Flexible	1	Per 1 m PER 1 M
14	6	736 2825-51	Hose clamp	Attache flexible	3	Ø32
15	8	736 2816-51	Hose clamp	Attache flexible	3	Ø13-19
16	1	471 8175-01	Plug	Fiche	3	
17	4	724 1285-01	Screw	Vis	3	M4X6
18	1	471 2437-72	Cover plate	Plaque recouvrement	3	RXS 4,2X13
19	2	729 5342-01	Screw	Vis	3	
20	1	472 6001-55	Detergent container	Compartiment à savon	1,2	See group US8802
21	1	471 4792-01	Tool	Outil	1,2	
22	1	762 9105-05	Cable strap	Serre-câble	3	



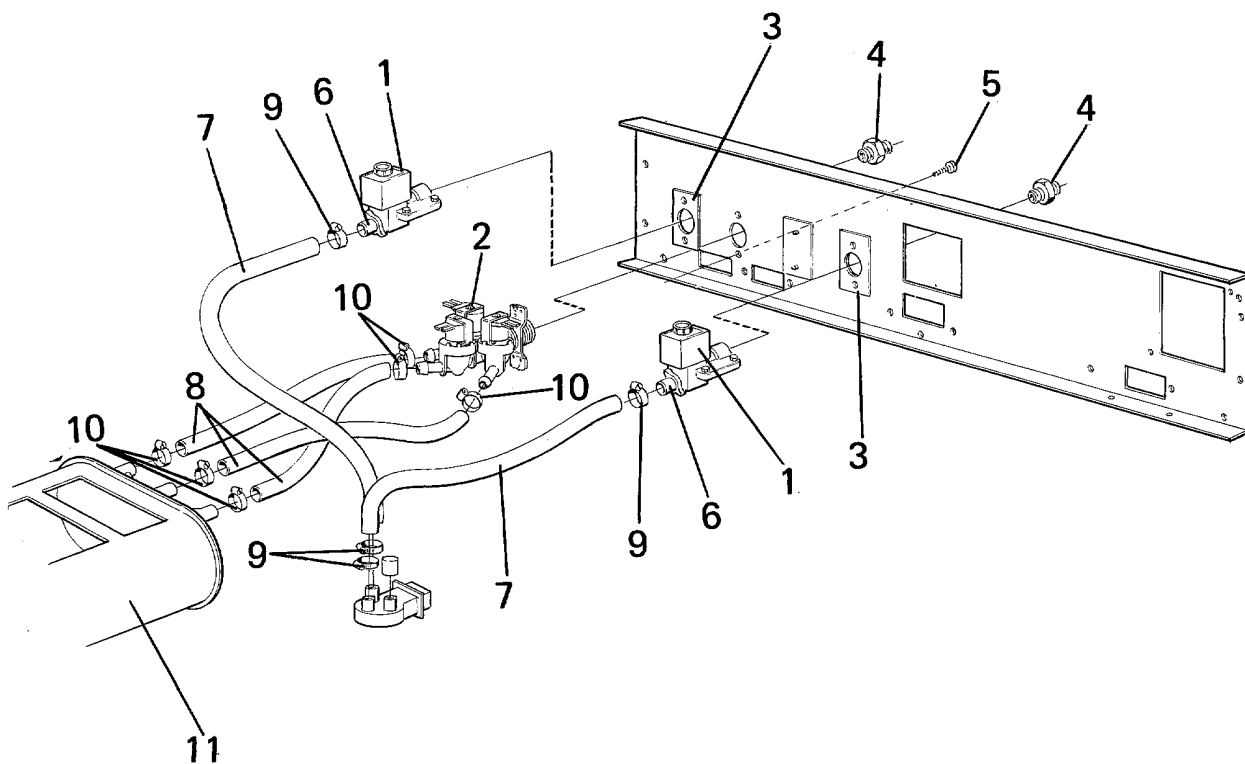
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

P06 with connection for cold water

P06 avec raccords eau froide

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100142/1	4	1	1999

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
			FL230S,SUPER 230S			
			FL230S HI-TEK,FLEX-O-MATIC 230S,W230S			
1	2	471 8210-63	Valve	Soupape	1,2	60Hz See group US8116
2	1	471 8236-53	Valve	Soupape	1,2	240V 60Hz 3-way See group US8113
3	2	471 8622-02	Nipple	Raccord	3	1/2"-3/4" 60Hz
4	RQ	877 5252-01	Hose	Flexible	1	Per 1 m PER 1 M
5	RQ	877 5211-08	Hose	Flexible	1	Per 1 m PER 1 M
6	4	736 2825-51	Hose clamp	Attache flexible	3	Ø32
7	6	736 2816-51	Hose clamp	Attache flexible	3	Ø13-19
8	2	471 8623-01	Connection	Embrayage	3	1/2"
9	2	471 2937-01	Bracket	Support	3	
10	1	471 8175-01	Plug	Fiche	3	
11	1	472 6001-54	Detergent container	Compartiment à savon	1,2	See group US8802
12	1	471 4792-01	Tool	Outil	1,2	
13	1	762 9105-05	Cable strap	Serre-câble	3	



230S HI-TEK

Connection for cold water

Raccords eau froide

Illustration Issue Month Year
Schéma Issue Month Year
100143 5 1 1999

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	2	471 8210-63	Valve	Soupape	1,2	60Hz See group US8116
2	1	471 8236-53	Valve	Soupape	1,2	240V 60Hz 3-way See group US8113
3	2	471 2937-01	Bracket	Support	3	
4	2	471 8622-02	Nipple	Raccord	3	1/2"-3/4" 60Hz
5	2	724 1285-01	Screw	Vis	3	M4X6
6	2	471 8623-01	Connection	Embrayage	3	1/2"
7	RQ	877 5252-01	Hose	Flexible	1	Per 1 m PER 1 M
8	RQ	877 5211-08	Hose	Flexible	1	Per 1 m PER 1 M
9	4	736 2825-51	Hose clamp	Attache flexible	3	Ø32
10	6	736 2816-51	Hose clamp	Attache flexible	3	Ø13-19
11	1	472 6001-54	Detergent container	Compartment à savon	1,2	See group US8802



100472

FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

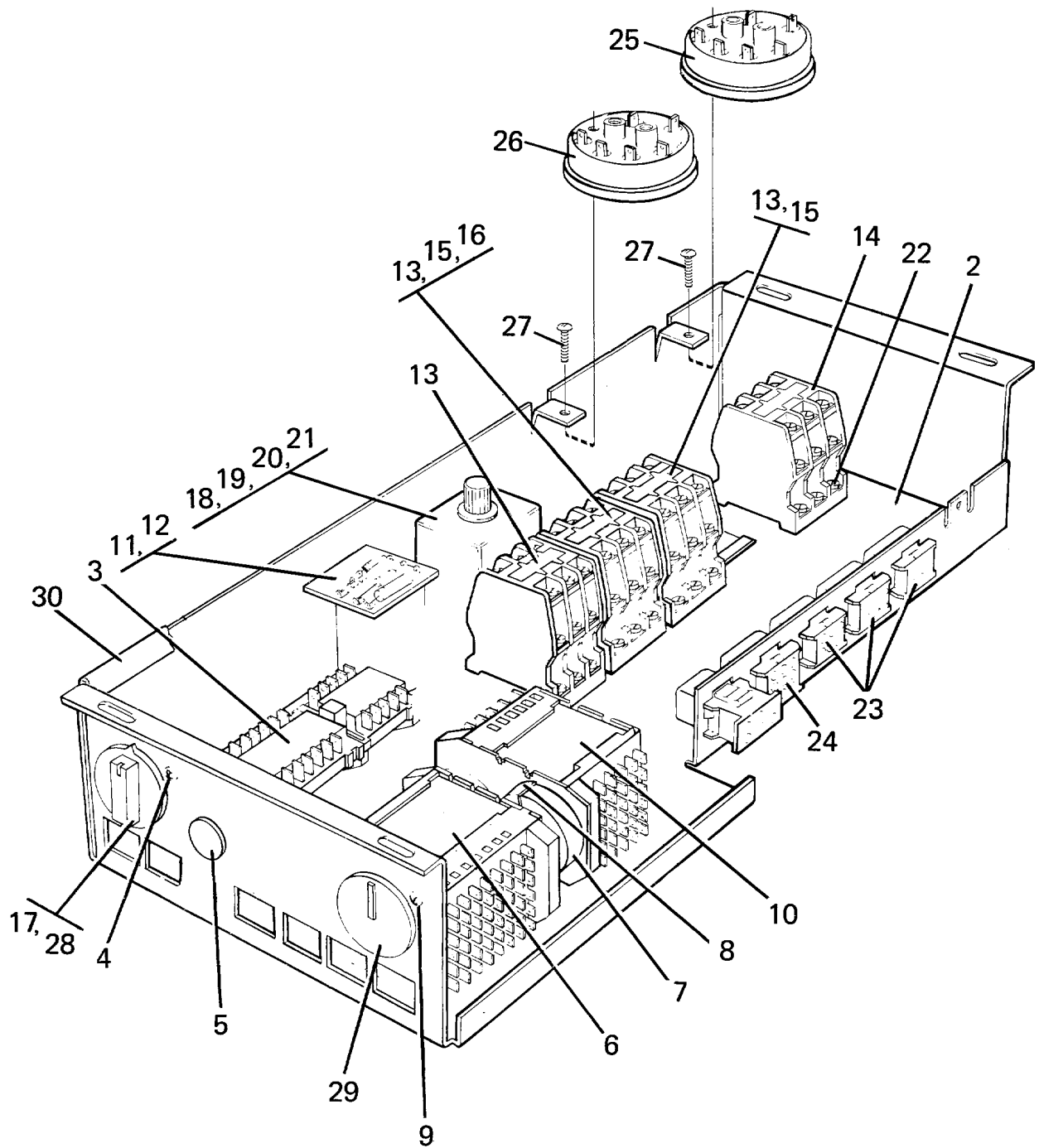
Steam components

Composants

Illustration Issue Month Year
Schéma Issue Month Year
100472 2 8 2001

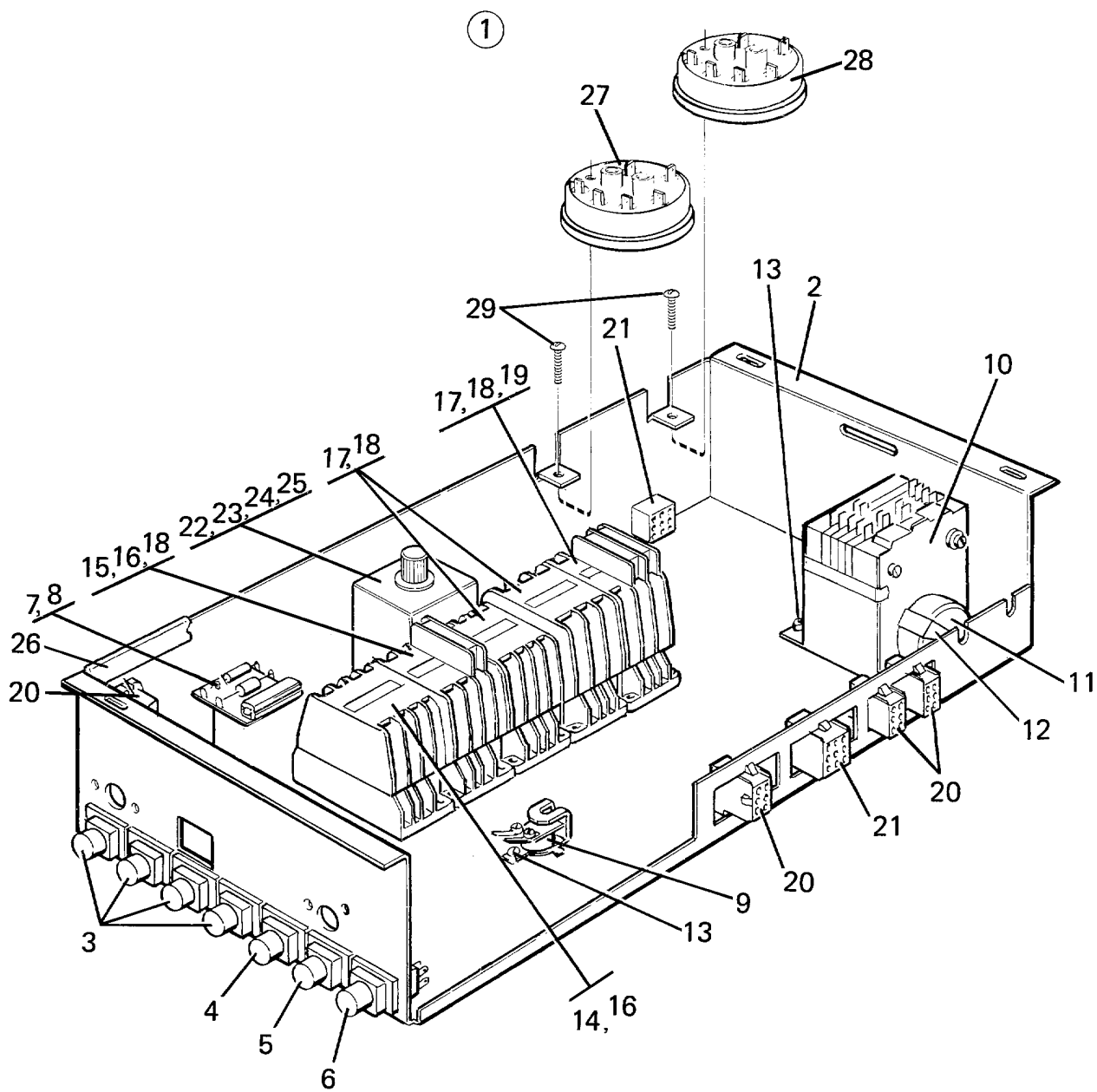
Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 4650-04	Steam injector	Injecteur de vapeur	1	
2	1	471 9058-98	Gasket	Joint	3	
3	1	471 4445-03	Nozzle	Tuyère	1,2	Ø8MM
	1	471 4445-02	Nozzle	Tuyère	1,2	Ø5MM
4	1	471 4444-01	Pipe	Tube	3	
5	2	471 8646-26	Connection	Embrayage	3	
6	1	471 8279-03	Valve	Soupape	1,2	50/60 Hz
	1	471 8279-08	•Repair kit	•Kit de réparation	1,2	
7	1	471 4550-02	Nipple	Raccord	3	
8	1	471 4551-01	Bracket	Support de montage	3	
9	4	729 9342-61	Screw	Vis	3	4,2X13
10	1	741 4114-20	Bushing	Douille	3	R 3/4"/1/2"
11	1	471 9212-76	Connection	Embrayage	3	
12	1	471 2448-41	Pipe	Tube	3	
13	1	471 2440-40	Hose	Flexible	1	L=1400
14	2	471 2401-52	Nipple	Raccord	3	
15	1	471 9030-35	Elbow pipe	Tube en V	3	3/4"
16	1	744 3115-06	Filter	Filtre	1	R 3/4"
17	1	741 1113-20	Nut	Écrou	3	
18	1	471 2449-97	Hose	Flexible	1,2	

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Issue	Month	Year
01	05	88

SUPER 230S					Illustration	Issue	Month	Year
Control unit					Schéma	Issue	Month	Year
Unité de commande					100144	5	6	1998
Item	Qua	Art.No	Description	Description	Info	Notes		
Article	Qua	Réf. article			Info	Remarques		
1	1	471 4839-75	Control unit	Unité de contrôle	1	220/380V 60Hz COMPL. P03		
	1	471 4839-63	Control unit	Unité de contrôle	1	Compl. COMPL. P06		
2	1	472 6061-01	•Mounting plate	•Plaque de montage	3			
3	1	471 9617-01	•Program selector	•Commutateur rotatif	1,2	P03		
	1	471 9618-01	•Program selector	•Commutateur rotatif	1,2	P06		
4	2	724 1285-01	•Screw	•Vis	3	M4X6		
5	1	763 1001-03	•Lamp	•Ampoule	1,2	220V		
6	1	471 8950-15	•Program mechanism	•Minuterie	1,2	220V 60Hz P03		
	1	471 8953-14	•Program mechanism	•Minuterie	1,2	220V 60Hz P06		
7	2	471 6655-49	••Motor	••Moteur	1,2	220V 50/60Hz		
8	2	471 6661-53	••Clamp	••Bride de fixation	3			
9	3	724 1289-01	•Screw	•Vis	3	M4X10		
10	1	471 8954-04	•Reverser	•Inverseur	1,2	60Hz P06		
11	1	471 9514-11	•Delay unit	•Bascule de retard	1,2	208-240V		
	1	471 9514-61	••Printed circuit board	••Circuit imprimé	1,2	220V Complete		
12	1	471 9035-20	•Nut	•Écrou	3	M8		
13	3	438 9636-03	•Contactor	•Relais	1,2	60Hz		
14	1	767 5151-00	•Contactor 60Hz	•Relais,60Hz	1,2	208-230V 60Hz P06		
15	2	767 5101-92	•Auxiliary contact	•Contact de secours	1,2	HN10 Green		
16	1	767 5102-92	•Auxiliary contact	•Contact de secours	1,2	HN01 Red		
17	1	471 8159-02	•Gasket	•Joint	3			
18	1	471 9622-04	•Time relay	•Relais temporisé	1,2	50/60Hz		
19	1	471 9622-51	•Socket	•Douille	1,2			
20	RQ	724 1297-01	•Screw	•Vis	3	MRX 4X25		
21	RQ	731 2312-01	•Nut	•Écrou	3	M4		
22	2	729 5342-00	•Screw	•Vis	3	B8X13		
23	6	762 3211-00	Plug connector	Connexion enfichable	3			
24	2	762 3231-00	Plug connector	Connexion enfichable	3	9-POLE		
25	1	471 8860-09	Level control	Réglage de niveau	1,2	P03, P06		
26	1	471 8860-11	Level control	Réglage de niveau	1,2	P03, P06		
27	2	729 5279-01	Screw	Vis	3	RXS B6X9,5		
28	1	472 5207-02	Knob	Bouton	1,2	White		
29	1	472 6082-01	Pointer	Indicateur	1			
30	1	471 8180-01	Gasket	Joint	3			



FLEX-O-MATIC 230S,W230S

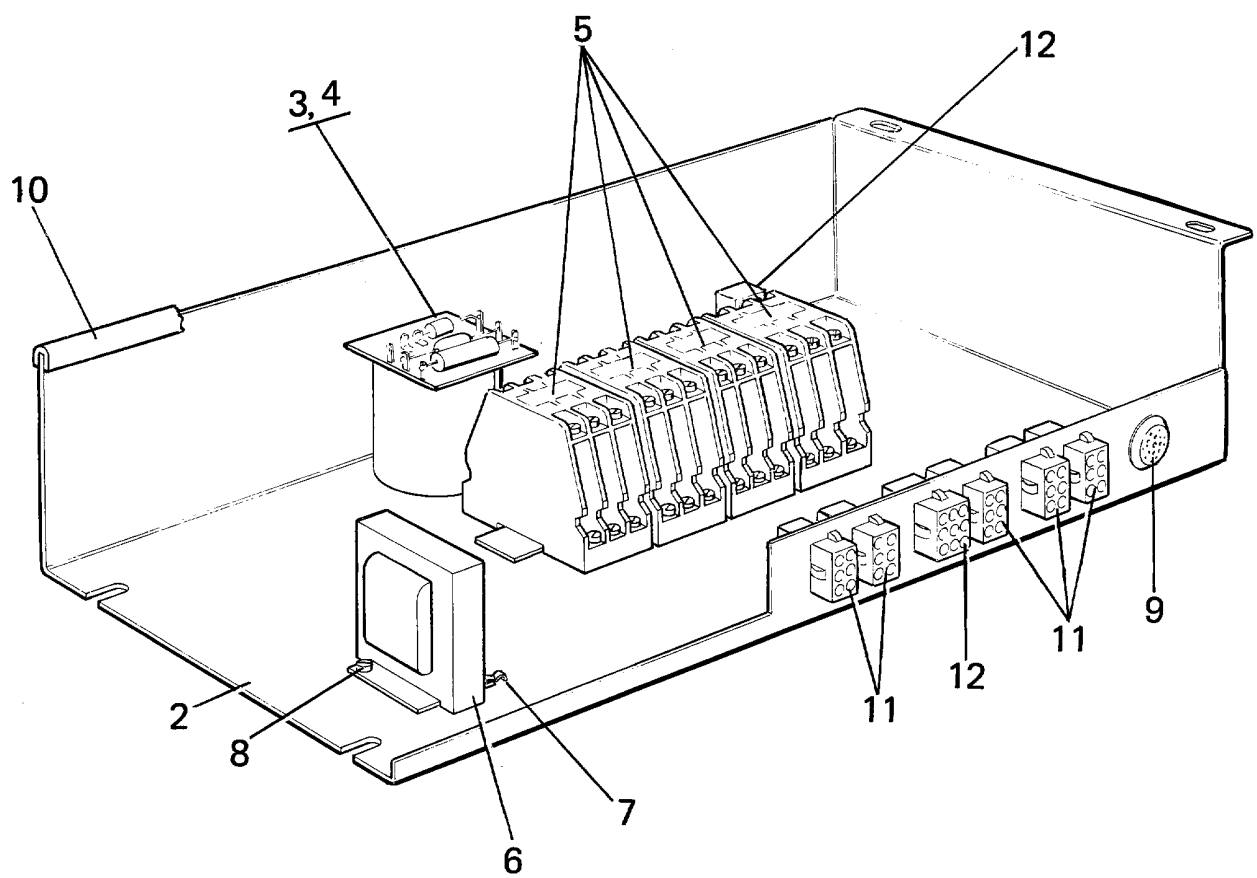
Control unit

Unité de commande

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100145	5	6	1998

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 4843-14	Control unit	Unité de contrôle	1	220/380V 60Hz Complete
2	1	472 6061-01	•Mounting plate	•Plaque de montage	3	
3	4	471 9610-05	•Switch	•Commutateur	1,2	
4	1	471 9610-04	•Switch	•Commutateur	1,2	
5	1	471 9610-02	•Switch	•Commutateur	1,2	
6	1	471 9610-06	•Switch	•Commutateur	1,2	
7	1	471 4654-61	•Delay unit	•Bascule de retard	1,2	
8	1	471 9035-20	•Nut	•Écrou	3	M8
9	1	471 9651-50	•Buzzer	•Console	1,2	208-240V
10	1	471 2422-20	•Reverser	•Inverseur	1,2	60Hz
11	1	471 9056-92	••Motor	••Moteur	1,2	OLD TIMER 208-240V 60Hz
12	1	471 6536-78	••Clamp	••Bride de fixation	3	
13	4	729 5279-01	•Screw	•Vis	3	RXS B6X9,5
14	1	767 5121-00	•Contactor	•Relais	1,2	220/380V 60Hz
15	1	767 5132-00	•Contactor 60Hz	•Relais,60Hz	1,2	60Hz
16						Not used
17	3	438 9636-03	•Contactor	•Relais	1,2	60Hz 200-230V 60Hz
18	2	767 5102-92	•Auxiliary contact	•Contact de secours	1,2	HN01 Red
19	1	767 5101-92	•Auxiliary contact	•Contact de secours	1,2	HN10 Green
20	RQ	762 3211-00	•Plug connector	•Connexion enfichable	3	
21	2	762 3231-00	•Plug connector	•Connexion enfichable	3	9-POLE
22	1	471 9622-04	•Time relay	•Relais temporisé	1,2	50/60Hz
23	1	471 9622-51	•Socket	•Douille	1,2	
24	RQ	724 1297-01	•Screw	•Vis	3	MRX 4X25
25	RQ	731 2312-01	•Nut	•Écrou	3	M4
26	1	471 8180-01	•Gasket	•Joint	3	
27	1	471 8860-11	Level control	Réglage de niveau	1,2	Extraction
28	1	471 8860-09	Level control	Réglage de niveau	1,2	High/low
29	2	471 9061-12	Screw	Vis	3	3,5X8

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230S HI-TEK

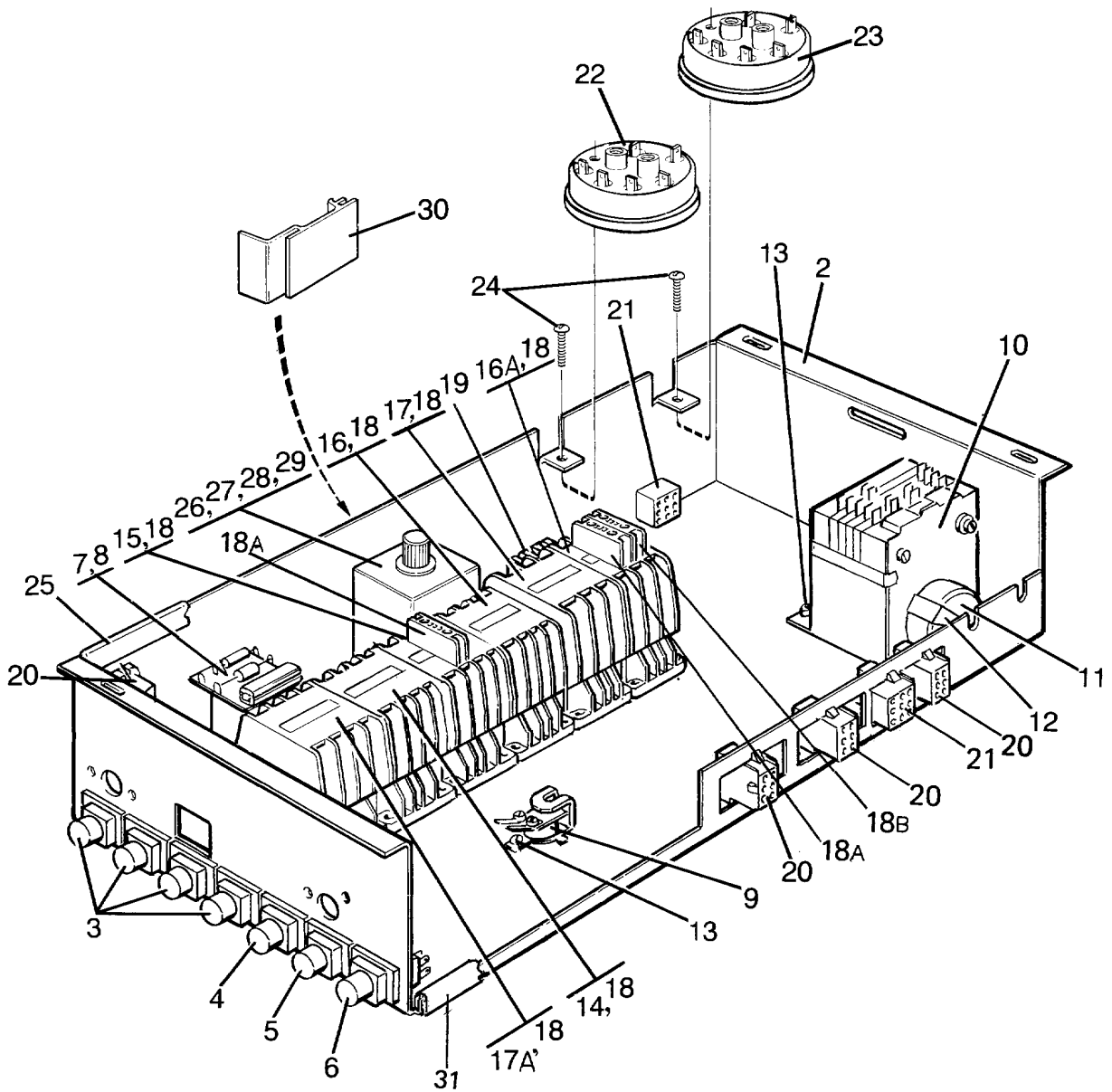
Control unit

Unité de commande

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100146	3	8	1991

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	472 6737-04	Control unit	Unité de contrôle	3	208-240V 3AC 60Hz Complete
	1	472 6737-12	Control unit	Unité de contrôle	3	440V 3~60Hz Complete
2	1	472 6061-04	•Mounting plate	•Plaque de montage	3	
3	1	471 9514-11	•Delay unit	•Bascule de retard	1,2	208-240V
	1	471 9514-61	•Printed circuit board	•Circuit imprimé	1,2	220V Complete
4	1	471 9035-20	•Nut	•Écrou	3	M8
5	4	438 9636-03	•Contactor	•Relais	1,2	60Hz
6	1	471 9550-15	•Transformer	•Transformateur	1,2	208/220/240/480V
	1	471 9550-18	•Transformer	•Transformateur	1,2	200/380/400/440V
7	2	760 2885-21	•Clamp	•Attache	3	
8	3	729 5342-01	•Screw	•Vis	3	
9	1	471 9653-03	•Buzzer	•Console	1,2	
10	1	471 8180-01	•Gasket	•Joint	3	
11	5	762 3211-01	•Plug connector	•Connexion enfichable	3	6-pole
12	2	762 3231-01	•Plug connector	•Connexion enfichable	3	9-POLE

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Issue	Month	Year
02	08	91

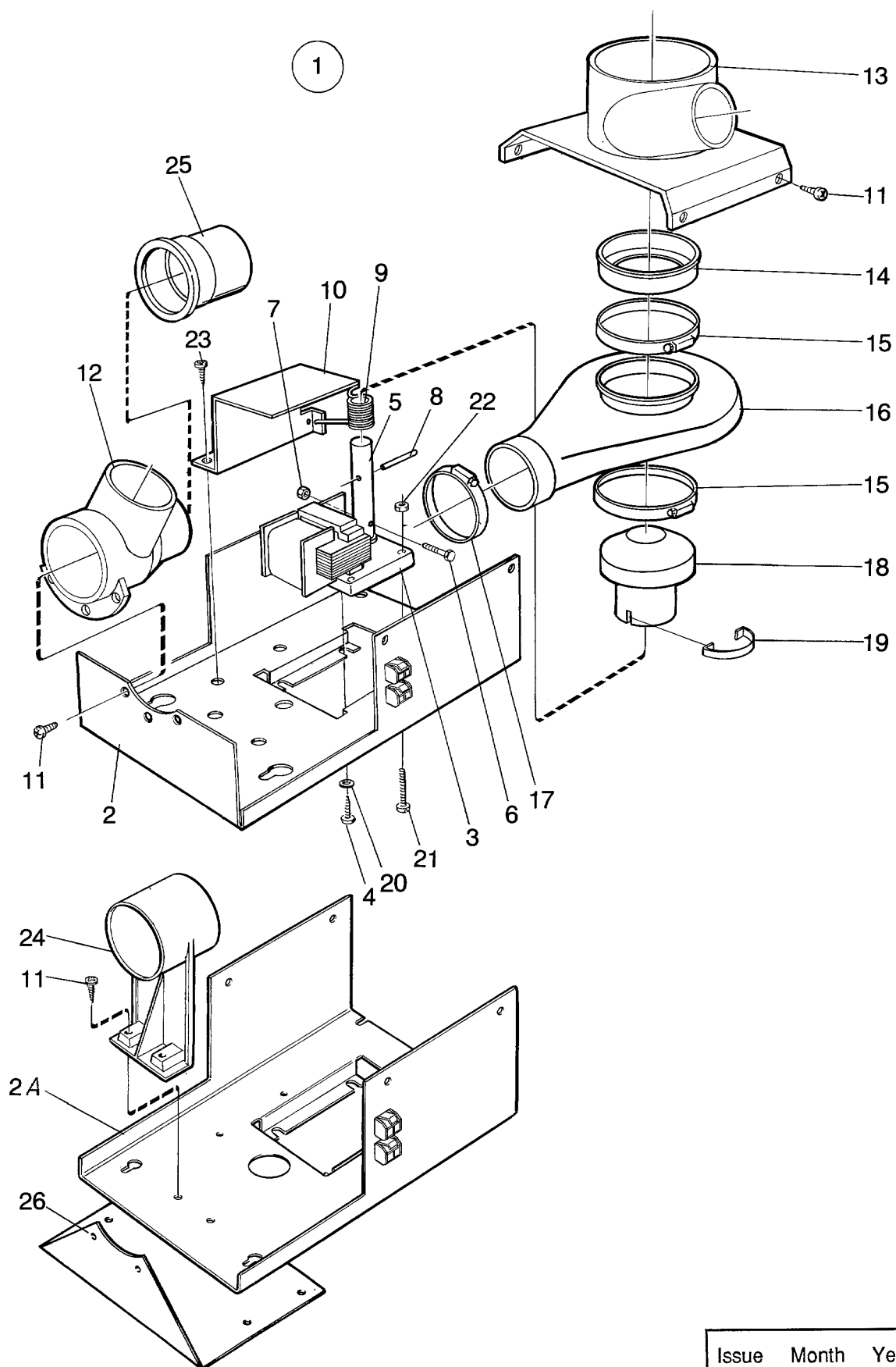
FL230S,FL230S HI-TEK

Control unit FL

Unité de commande FL

Illustration Issue Month Year
Schéma Issue Month Year
100273/1 5 6 1998

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 4843-12	Control unit	Unité de contrôle	1	220/380V 60Hz COMPL. EL,DS
	1	471 4843-14	Control unit	Unité de contrôle	1	220/380V 60Hz Complete
	1	471 4843-35	Control unit	Unité de contrôle	1	220/380V 60Hz COMPL. NON-HEAT.
2	1	472 6061-01	•Mounting plate	•Plaque de montage	3	
3	4	471 9610-05	•Switch	•Commutateur	1.2	
4	1	471 9610-04	•Switch	•Commutateur	1.2	
5	1	471 9610-02	•Switch	•Commutateur	1.2	
6	1	471 9610-06	•Switch	•Commutateur	1.2	
7	1	471 9514-11	•Delay unit	•Bascule de retard	1.2	208-240V
8	1	471 9035-20	•Nut	•Écrou	3	M8
9	1	471 9651-50	•Buzzer	•Console	1.2	208-240V
10	1	471 2422-20	•Reverser	•Inverseur	1.2	60Hz
11	1	471 9056-92	••Motor	••Moteur	1.2	OLD TIMER 208-240V 60Hz
12	1	471 6536-78	••Clamp	••Bride de fixation	3	
13	4	729 5279-01	•Screw	•Vis	3	RXS B6X9,5
14	1	767 5121-00	•Contactor	•Relais	1.2	220/380V 60Hz
15	1	767 5132-00	•Contactor 60Hz	•Relais,60Hz	1.2	60Hz
16	1	438 9636-03	•Contactor	•Relais	1.2	60Hz
16A	1	438 9636-03	•Contactor	•Relais	1.2	60Hz
17	1	438 9636-02	•Contactor	•Relais	1.2	50Hz
	1	438 9636-03	•Contactor	•Relais	1.2	60Hz
17A						Not used
18						Not used
18A	2	767 5102-92	•Auxiliary contact	•Contact de secours	1.2	HN01 Red
18B	1	767 5101-92	•Auxiliary contact	•Contact de secours	1.2	HN10 Green
19						Not used
20	RQ	762 3211-01	•Plug connector	•Connexion enfichable	3	6-pole
21	2	762 3231-01	•Plug connector	•Connexion enfichable	3	9-POLE
22	1	471 8860-11	Level control	Réglage de niveau	1.2	Extraction
23	1	471 8860-09	Level control	Réglage de niveau	1.2	High/low
24	2	729 5279-01	Screw	Vis	3	RXS B6X9,5
25	1	471 8180-14	Strip	Ruban	3	
26	1	471 9622-04	Time relay	Relais temporisé	1.2	50/60Hz
27	1	471 9622-51	Socket	Douille	1.2	
28	4	724 1297-01	Screw	Vis	3	MRX 4X25
29	4	731 2312-01	Nut	Écrou	3	M4
30						Not used
31	1	471 8180-11	Strip	Ruban	3	



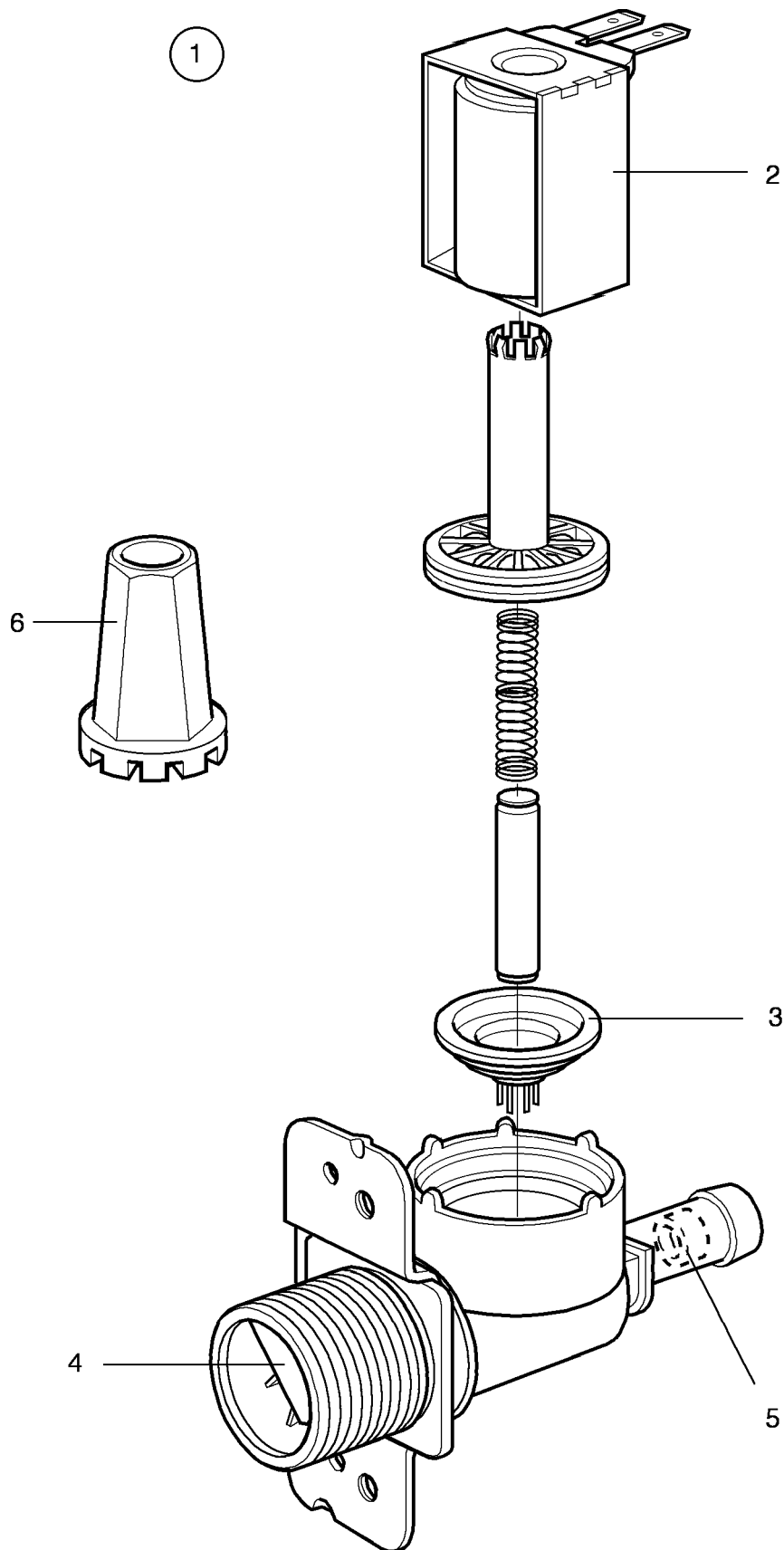
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Drain valve

Purgeur

Illustration Issue Month Year
Schéma Issue Month Year
100562 3 2 1993

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	472 6020-00	Drain valve	Purgeur	1	220V 50/60Hz 60-120 LITRES
	1	472 6020-05	Drain valve	Purgeur	1	220V 50/60Hz 70,152 AND 214 ETC.
	1	472 6020-06	Drain valve	Purgeur	1	115V 50/60Hz 70,152 AND 214 ETC.
	1	472 6020-07	Drain valve	Purgeur	1	100V 60Hz 70,152 AND 214 ETC.
	1	472 6020-08	Drain valve	Purgeur	1	220V 50/60Hz 325 LITRES
	1	472 6020-10	Drain valve	Purgeur	1	220V 50/60Hz 220 LITRES
2	1	472 6018-00	•Bracket	•Pupitre	3	WE/FLE
2A	1	471 2908-01	•Bracket	•Pupitre	3	W/FL
3	1	471 9727-01	•Motor	•Moteur	1,2	220V 50/60Hz
	1	471 9727-02	•Motor	•Moteur	1,2	120V
	1	471 9727-03	•Motor	•Moteur	1,2	100V 60Hz
4	3	724 1323-01	•Screw	•Vis	3	M5X8
5	1	472 6016-00	•Piston	•Piston	1	
6	1	724 1295-01	•Screw	•Vis	3	M4X20
7	1	732 2112-01	•Locking nut	•Contre-écrou	3	M4
8	1	472 6017-00	•Shaft	•Arbre	1	
9	1	471 7804-01	•Torsion spring	•Ressort rotatif	1,2	
10	1	472 6195-01	•Cover	•Couvercle	3	
11	6	471 8317-01	•Screw	•Vis	3	
12	1	471 4521-01	•Connection	•Flexible caoutchouc	1	
13	1	472 6011-00	•Hose connection	•Connexion flexible	3	
	1	472 6011-01	•Hose connection	•Connexion flexible	3	PLUGGED
14	1	472 6012-00	•Rubber ring	•Rondelle caoutchouc	1,2	
15	2	471 7851-02	•Hose clamp	•Attache flexible	3	
16	1	472 6013-00	•Hose	•Flexible	1,2	
17	1	736 2840-51	•Hose clamp	•Attache flexible	3	Ø50-63
18	1	472 6015-00	•Piston	•Piston	1	
19	1	472 6147-00	•Spring	•Ressort	1	
20	2	735 2146-01	•Washer	•Rondelle	3	M5
21	1	734 1303-01	•Screw	•Vis	3	M4X40
22	1	731 2312-01	•Nut	•Écrou	3	M4
23	2	729 5279-01	•Screw	•Vis	3	RXS B6X9,5
24	1	471 2903-01	•Joint piece	•Raccord	3	
25	1	472 6561-01	•Connection	•Flexible caoutchouc	3	220
26	1	472 6549-01	•Bracket	•Pupitre	3	220



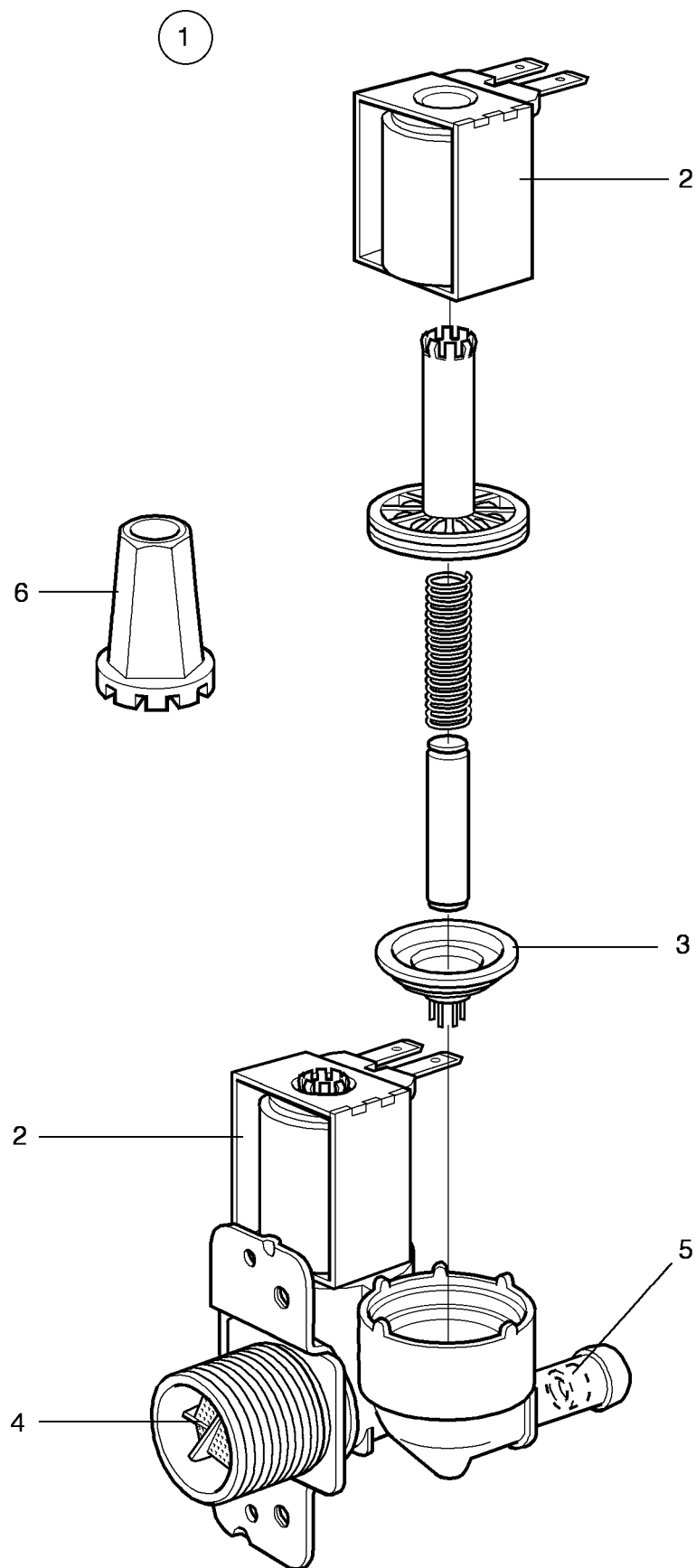
FL230S,FL230S HI-TEK,SUPER 230S

Inlet valve 3/4", single

Soupape de admission 3/4", simple

Illustration Issue Month Year
Schéma Issue Month Year
100044 3 8 1991

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 8234-01	Valve	Soupape	1,2	208-240V 50Hz 1-way NITRIL COMPL. Restriction 5,5l/min
	1	471 8234-04	Valve	Soupape	1,2	208-240V 60Hz 1-way NITRIL COMPL. Restriction 5,5l/min
	1	471 8234-02	Valve	Soupape	1,2	50Hz 1-way NITRIL COMPL. RESTRICTION 20L/MIN
	1	471 8234-05	Valve	Soupape	1,2	60Hz 1-way NITRIL COMPL. RESTRICTION 20L/MIN
	1	471 8234-08	Valve	Soupape	1,2	EDPM 208-240V 60Hz Complete RESTRICTION 2,5L/MIN
	1	471 8234-09	Valve	Soupape	1,2	EPDM 208-240V 60Hz 1-way RESTRICTION 2,5L/MIN
2	1	471 6696-37	•Coil	•Bobine	1,2	208-240V 50Hz
	1	471 6696-33	•Coil	•Bobine	1,2	208-240V 60Hz
3	1	471 8234-98	•Diaphragm	•Diaphragme	1,2	NITRIL
	1	471 8234-92	•Diaphragm	•Diaphragme	1,2	EPDM
4	1	471 8234-94	•Filter	•Filtre	1	
5	1	471 8234-95	•Restrictor	•Réducteur de débit	1	2,5l/min
	1	471 8234-96	•Restrictor	•Réducteur de débit	1	5,5l/min
6	1	471 4792-01	Tool	Outil	1	



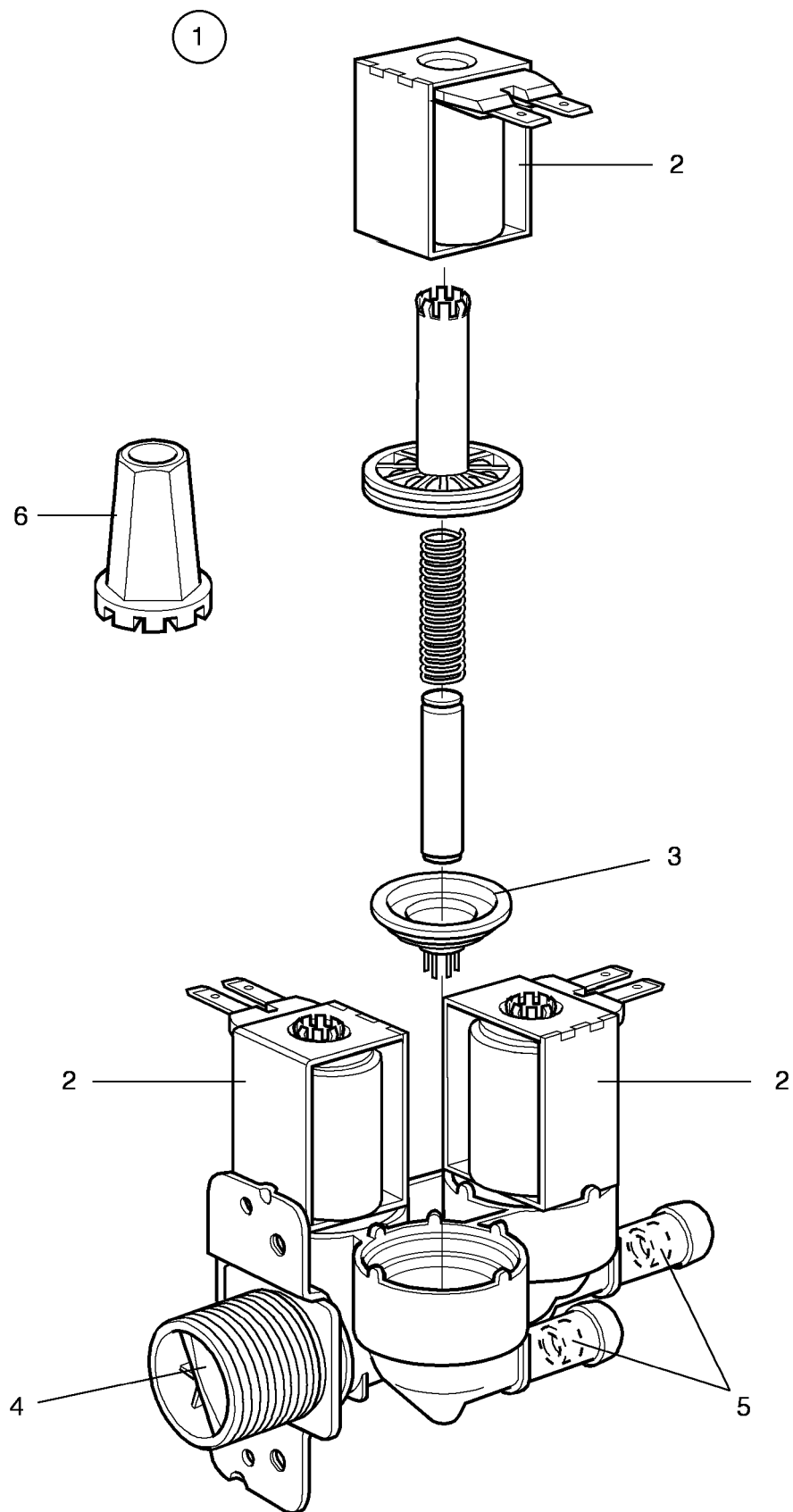
FL230S,FL230S HI-TEK,SUPER 230S

Inlet valve 3/4", 2-way

Soupape de admission 3/4", 2 voies

Illustration Issue Month Year
Schéma Issue Month Year
100045 3 8 1991

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 8235-01	Valve	Soupape	1,2	NITRIL COMPL. RESTRICTION 20/20L/MIN
	1	471 8235-09	Valve	Soupape	1,2	208-240V 60Hz 2-way NITRIL COMPL. RESTRICTION 20/20L/MIN
	1	471 8235-02	Valve	Soupape	1,2	208-240V 50Hz 2-way NITRIL COMPL. RESTRICTION 5,5/20L/MIN
	1	471 8235-02	Valve	Soupape	1,2	208-240V 50Hz 2-way NITRIL COMPL. RESTRICTION 5,5/20L/MIN
	1	471 8235-03	Valve	Soupape	1,2	208-240V 50Hz NITRIL COMPL. RESTRICTION 20/2,5L/MIN
	1	471 8235-12	Valve	Soupape	1,2	208-240V 60Hz NITRIL COMPL. RESTRICTION 20/2,5L/MIN
	1	471 8235-11	Valve	Soupape	1,2	EPDM 208-240V 50Hz 2-way Complete RESTRICTION 20/20L/MIN
	1	471 8235-04	Valve	Soupape	1,2	EPDM 208-240V 60Hz 2-way USA COMPL. RESTRICTION 20/20L/MIN
	1	471 8235-05	Valve	Soupape	1,2	EPDM 208-240V 60Hz 2-way USA COMPL. RESTRICTION 5,5/20L/MIN
	1	471 8235-06	Valve	Soupape	1,2	EPDM 120V 60Hz Complete RESTRICTION 5,5/20L/MIN
	1	471 8235-07	Valve	Soupape	1,2	2-WAY, 120V 60Hz USA COMPL. RESTRICTION 20/20L/MIN
	1	471 8235-15	Valve	Soupape	1,2	NITRIL 120V 60Hz 2-way Complete RESTRICTION 20/20L/MIN
	1	471 8235-14	Valve	Soupape	1,2	NITRIL 120V 60Hz 2-way Complete RESTRICTION 5,5/20L/MIN
	1	471 8235-08	Valve	Soupape	1,2	208-240V 50Hz NITRIL COMPL. RESTRICTION 5,5/20L/MIN
	1	471 8235-13	Valve	Soupape	1,2	208-240V 60Hz 2-way NITRIL COMPL. RESTRICTION 5,5/10L/MIN
	1	471 8235-20	Valve	Soupape	1,2	NITRIL 120V 50Hz 2-way Complete RESTRICTION 20/20L/MIN
	1	471 8235-21	Valve	Soupape	1,2	NITRIL 120V 50Hz 2-way Complete RESTRICTION 5,5/20L/MIN
2	2	471 6696-37	•Coil	•Bobine	1,2	208-240V 50Hz
	2	471 6696-33	•Coil	•Bobine	1,2	208-240V 60Hz
	2	471 6696-32	•Coil	•Bobine	1,2	120V 60Hz
3	2	471 8234-98	•Diaphragm	•Diaphragme	1,2	NITRIL
	2	471 8234-92	•Diaphragm	•Diaphragme	1,2	EPDM
4	1	471 8234-94	•Filter	•Filtre	1	
5	1	471 8234-95	•Restrictor	•Réducteur de débit	1	2,5l/min
	1	471 8234-96	•Restrictor	•Réducteur de débit	1	5,5l/min
	1	471 8234-97	•Restrictor	•Réducteur de débit	1	10l/min
6	1	471 4792-01	Tool	Outil	1	



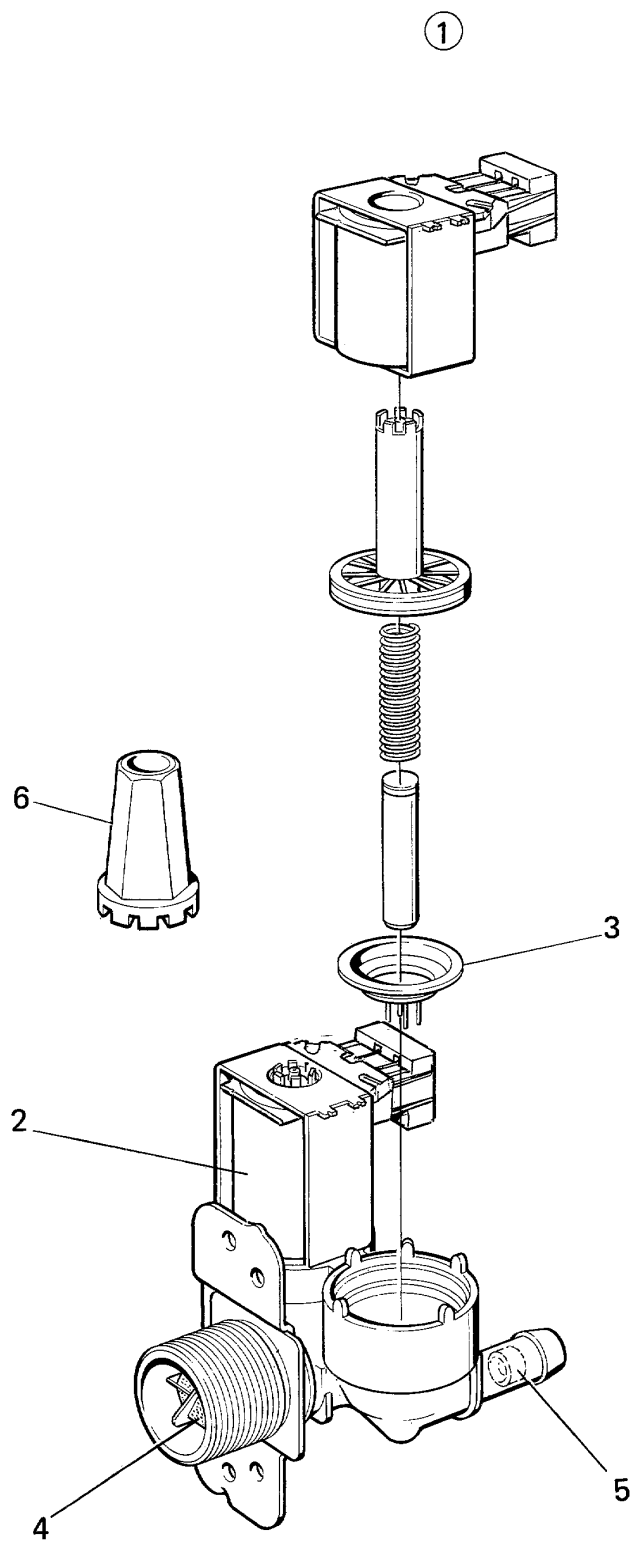
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Inlet valve 3/4", 3-way

Soupape de admission 3/4", 3 voies

Illustration Issue Month Year
Schéma Issue Month Year
100046/3 3 8 1991

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 8236-01	Valve	Soupape	1,2	208-240V 50Hz 3-way NITRIL COMPL. RESTRICTION 20/20/20L/MIN
	1	471 8236-07	Valve	Soupape	1,2	60Hz 3-way NITRIL COMPL. RESTRICTION 20/20/20L/MIN
	1	471 8236-02	Valve	Soupape	1,2	208-240V 50Hz 3-way NITRIL COMPL. RESTRICTION 5,5/20/20L/MIN
	1	471 8236-08	Valve	Soupape	1,2	60Hz 3-way NITRIL COMPL. RESTRICTION 5,5/20/20L/MIN
	1	471 8236-09	Valve	Soupape	1,2	EPDM 208-240V 50Hz 3-way Complete RESTRICTION 5,5/20/20L/MIN
	1	471 8236-03	Valve	Soupape	1,2	EPDM 208-240V 60Hz 3-way USA COMPL. RESTRICTION 5,5/20/20L/MIN
	1	471 8236-04	Valve	Soupape	1,2	120V 60Hz 3-way USA COMPL. RESTRICTION 5,5/20/20L/MIN
	1	471 8236-05	Valve	Soupape	1,2	EPDM 208-240V 60Hz 3-way USA COMPL. RESTRICTION 20/20/20L/MIN
	1	471 8236-06	Valve	Soupape	1,2	EPDM 120V 60Hz USA COMPL. RESTRICTION 20/20/20L/MIN
	1	471 8236-12	Valve	Soupape	1,2	208-240V 50Hz 3-way NITRIL COMPL. RESTRICTION 5,5/20/2,5L/MIN
	1	471 8236-13	Valve	Soupape	1,2	EDPM 208-240V 60Hz 3-way Complete RESTRICTION 5,5/20/2,5L/MIN
	1	471 8236-14	Valve	Soupape	1,2	208-240V 50Hz Complete Restriction 5/5-/l/min
	1	471 8236-15	Valve	Soupape	1,2	208-240V 60Hz
	3	471 6696-37	•Coil	•Bobine	1,2	208-240V 50Hz
2	3	471 6696-33	•Coil	•Bobine	1,2	208-240V 60Hz
	3	471 6696-71	•Coil	•Bobine	1,2	120V 50Hz
	3	471 6696-32	•Coil	•Bobine	1,2	120V 60Hz
3	3	471 8234-98	•Diaphragm	•Diaphragme	1,2	NITRIL
	3	471 8234-92	•Diaphragm	•Diaphragme	1,2	EPDM
4	1	471 8234-94	•Filter	•Filtre	1	
5	1	471 8234-95	•Restrictor	•Réducteur de débit	1	2,5l/min
	1	471 8234-96	•Restrictor	•Réducteur de débit	1	5,5l/min
	1	471 8234-97	•Restrictor	•Réducteur de débit	1	10l/min
6	1	471 4792-01	Tool	Outil	1	



FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

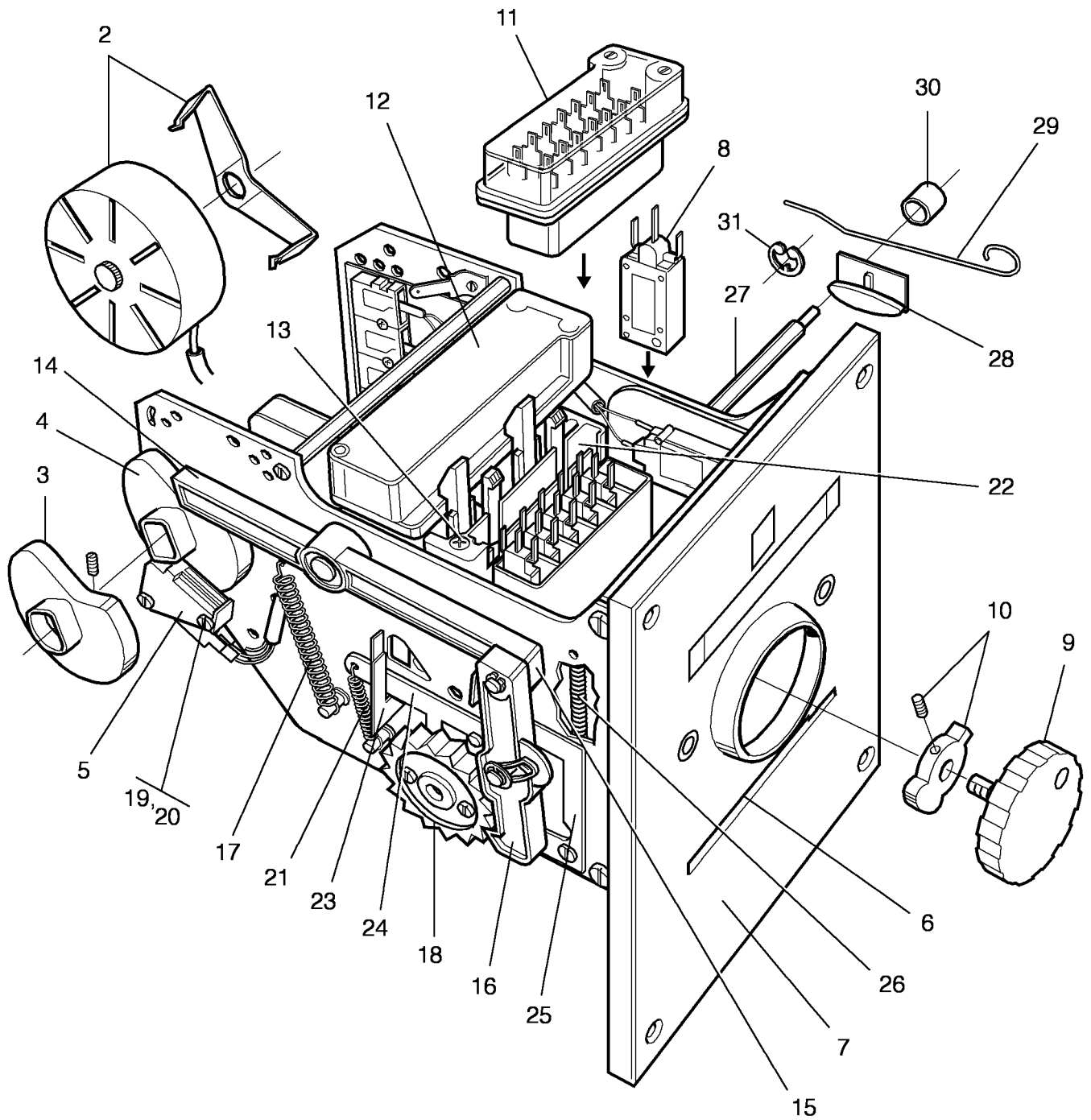
Inlet valve 3/4", 2-way

Soupape de admission 3/4", 2 voies

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100798/1	4	10	2002

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 8235-51	Valve	Soupape	1,2	208-240V
	1	471 8235-54	Valve	Soupape	1,2	240V 60Hz 2-way USA
	1	471 8235-57	Valve	Soupape	1,2	120V 60Hz 2-way USA
2	1	471 6860-15	•Coil	•Bobine	1,2	120V Green
	1	471 6860-16	•Coil	•Bobine	1,2	120V Orange
	1	471 6860-17	•Coil	•Bobine	1,2	120V White
	1	471 6860-18	•Coil	•Bobine	1,2	Green
	1	471 6860-19	•Coil	•Bobine	1,2	Orange
	1	471 6860-20	•Coil	•Bobine	1,2	White
3	1	471 8234-98	•Diaphragm	•Diaphragme	1,2	NITRIL
	1	471 8234-92	•Diaphragm	•Diaphragme	1,2	EPDM
4	1	471 8234-94	•Filter	•Filtre	1	
5	1	471 8234-95	•Restrictor	•Réducteur de débit	3	2,5l/min
	1	471 8234-96	•Restrictor	•Réducteur de débit	3	5,5l/min
6	1	471 4792-01	Tool	Outil	3	

1



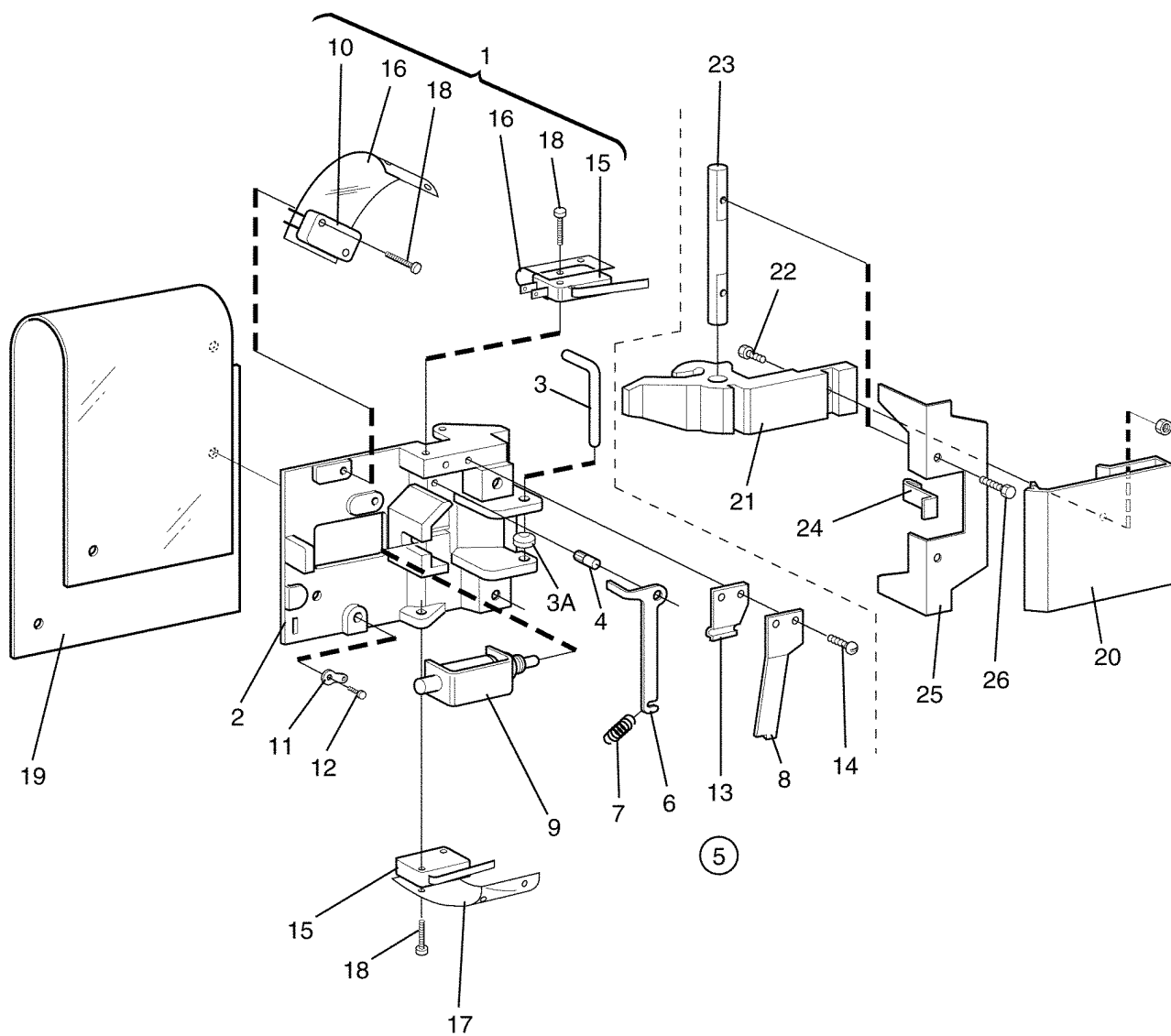
FLEX-O-MATIC 230S

Card programmer

Programmateur cartes

Illustration Issue Month Year
Schéma Issue Month Year
100605/3 3 2 2003

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
			12 Track	12 Canaux		
			16 Track	16 Canaux		
1	1	471 9207-07	Card programmer	Programmateur cartes	1,2	50Hz Complete
	1	471 9207-08	Card programmer	Programmateur cartes	1,2	60Hz Complete
2	1	471 6753-60	•Motor	•Moteur	1,2	50Hz With gear
	1	471 6753-61	•Motor	•Moteur	1,2	60Hz With gear
3	1	471 9044-86	•Disc	•Disque	1	60 SEC
4	1	471 9044-83	•Disc	•Disque	1	30 SEC
5	1	471 6527-30	•Microswitch	•Microrupteur	1,2	
6	1	471 9008-30	•Program card	•Carte programme	1,2	80 STEPS
	1	471 9200-78	•Program card	•Carte programme	1,2	120 STEPS
7	1	471 6753-79	•Front panel	•Panneau avant	1	
8	12	471 6527-12	•Microswitch	•Microrupteur	1,2	
9	1	471 6754-63	•Knob	•Bouton	1	
10	1	471 6754-64	•Frame	•Châssis	1	WITH SCREW
11	1	471 6527-10	•Connector	•Connexion	3	FRONT
12	1	471 6527-11	•Connector	•Connexion	3	Rear
13	2	471 9017-12	•Screw	•Vis	3	
14	1	471 6527-24	•Arm	•Bras	1	
15	1	471 6527-22	•Washer	•Rondelle	3	
16	1	471 6527-21	•Arm	•Bras	1	
17	1	471 6527-29	•Spring	•Ressort	1	
18	2	471 6527-26	•Wheel	•Roue	1	
19	2	471 6527-32	•Screw	•Vis	3	
20	2	471 9015-65	•Nut	•Écrou	3	M3
21	1	471 6527-28	•Spring	•Ressort	1	
22	1	471 6901-54	•Cover	•Couvercle	3	
23	1	471 6527-38	•Spring clips	•Brides de ressort	3	
24	1	471 6257-35	•Catch	•Attache	3	Complete
25	1	471 6527-34	•Arm	•Bras	3	
26	1	471 6527-20	•Spring	•Ressort	1	
27	1	471 6654-00	•Roller	•Galet	3	
28	2	471 6653-30	•Bearing cage	•Cage de palier	3	
29	2	471 6653-31	•Spring	•Ressort	1	
30	2	471 6653-32	•Bearing	•Coussinet	3	
31	1	735 3110-21	C-clamp	Presse à main	3	
	1	471 6666-96	Test card	Carte d'essai	3	Not shown
	1	471 8961-02	Pliers	Pince	1	Not shown
	RQ	471 6654-10	Pin	Goupille	1	Not shown



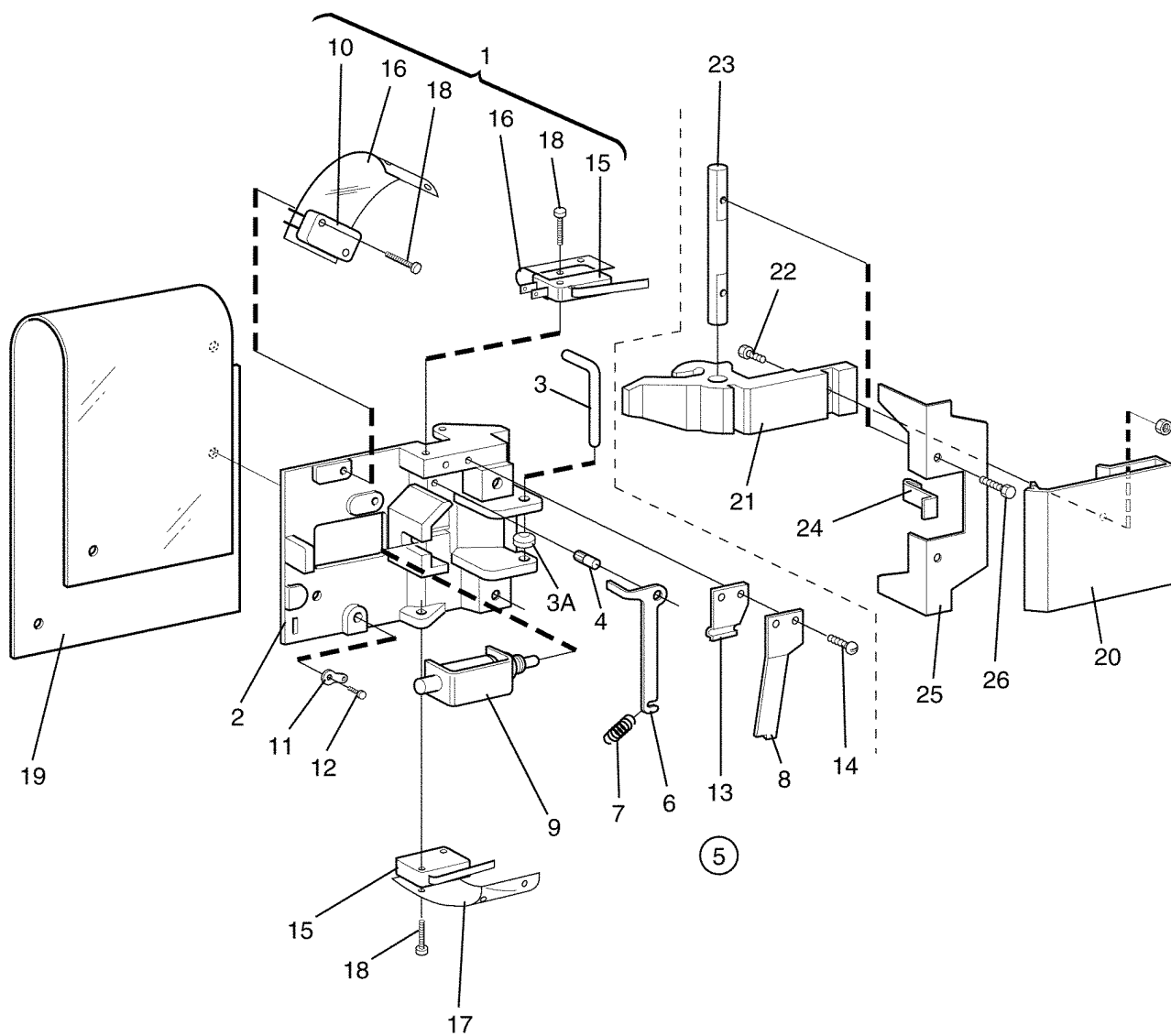
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Door lock

Serrure de porte

Illustration Issue Month Year
Schéma Issue Month Year
100613 4 4 1992

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	471 2487-11	Door locking device	Serrure de porte	1,2	COMPL
2	1	471 2486-01	•Mounting plate	•Plaque de montage	3	DOOR LOCK 83/28701- W/FL104 W/FL124 83/11351- W/FL184 83/7851- W/FL244 83/2401-
	1	471 2486-00	•Bracket	•Support de montage	3	DOOR LOCK W/FL74 -83/28700 W/FL124 -83/11350 W/FL184-83/7850 W/FL244 -83/2400 W/FL73 78/68801- W/FL123 78/13276- W/FL183 78/13931- W/FL243 78/11636
3	1	471 7901-00	•Shaft	•Arbre	3	
3A	1	471 4651-33	•Disc	•Disque	3	
4	1	471 7902-00	•Pin	•Goupille	3	
5	1	472 9900-75	•Lock catch	•Ergot de verrouillage	1,2	COMPL. KIT
6	1		•Lock catch	•Ergot de verrouillage	1	W/FL74 83/28701- W/FL104 W/FL124 83/11351- W/FL184 83/7851- W/FL244 83/2401- W/FL74 -83/28700 W/FL124 -83/11350 W/FL184-83/7850 W/FL244 -83/2400 W/FL73 76/68801- W/FL123 78/13276- W/FL183 78/13931- W/FL243 78/11636-
	1	471 2483-00	•Lock catch	•Ergot de verrouillage	1	
7	1		•Spring	•Ressort	1,2	
8	1		•Catch	•Dispositif blocage	3	
9	1		•Coil	•Bobine	1,2	
10	1		•Microswitch	•Microrupteur	1,2	W/FL74 83/8701- W/FL124 83/11351- W/FL184 83/7851-
11	1	471 8508-00	•Bracket	•Support de montage	3	
12	1	724 1285-01	•Screw	•Vis	3	M4X6
13	1	471 2481-00	•Washer	•Rondelle	3	
14	2	725 2224-61	•Screw	•Vis	3	M6SF-TT 3X10
15	3	471 9603-10	•Microswitch	•Microrupteur	1,2	W/FL74 -83/28700 W/FL124 -83/11350 W/FL184 -83/7850 W/FL244 -83/2400 W/FL73 76/68801- W/FL123 78/13276- W/FL183 78/13931- W/FL243 78/11636-
	2	471 9603-07	•Microswitch	•Microrupteur	1,2	W/FL74 83/28701-84/45950 W/FL124 83/11351-84/17650 W/FL184 83/7851-84/10650 W/FL244 83/2401-84/02600
	2	471 9603-13	•Microswitch	•Microrupteur	1,2	W/FL74 84/45951- W/FL124 84/17651- W/FL184 84/10651- W/FL244 84/02601-
16	2	471 4564-01	•Insulator	•Isolation	3	



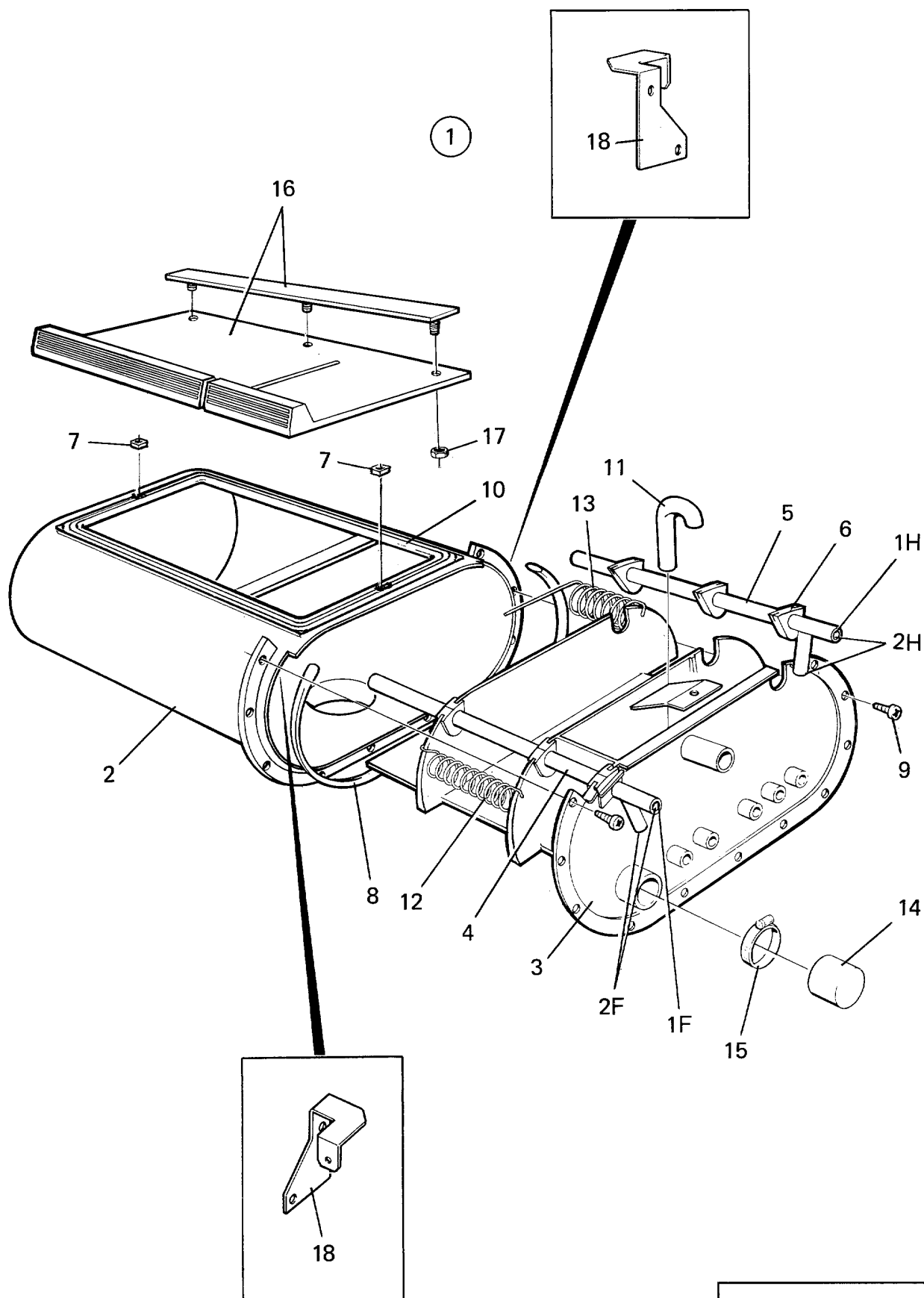
FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Door lock

Serrure de porte

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
100613	4	4	1992

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
17	1	471 2536-00	•Safety lid	•Couvercle protection	3	
18	6	724 1228-01	•Screw	•Vis	3	M3X16
19	1	471 4565-01	•Safety lid	•Couvercle protection	3	
20	1	471 2480-00	Handle	Poignée	1	
21	1	471 2485-00	Lock handle	Poignée verrouillage	1	
22	1	725 2285-42	Screw	Vis	3	M4X6
23	1	471 2479-00	Shaft	Arbre	1	
24	1	471 7806-00	Spring	Ressort	3	
25	1	471 2484-00	Clamp	Bride de fixation	3	
26	1	471 8324-01	Screw	Vis	3	M6 5X11



101367

Issue	Month	Year
01	05	95

FL230S,FL230S HI-TEK,FLEX-O-MATIC 230S,SUPER 230S,W230S

Detergent container

Compartiment à savon

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
101367	9	4	1995

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	472 6001-54	Detergent container	Compartiment à savon	1,2	WITH SCREW IN TOP PANEL
2	1	472 6002-05	•Shell	•Pression coque	1	1F-1H
3	1	472 6003-04	•Box	•Boîtier	1	
4	1	472 6005-10	•Spray head	•Vaporisateur	1	1F 1F
5	1	472 6005-01	•Spray head	•Vaporisateur	1	1H 1H
6	6	472 6004-01	•Grommet	•Oeillet	1	
7	2	471 8401-01	•Nut	•Écrou	3	M4
8	1	471 8163-01	•Gasket	•Joint	1,2	
9	11	471 8346-01	•Screw	•Vis	3	
10	1	438 0460-02	•Gasket	•Joint	3	
11	1	472 6006-01	•Siphon	•Siphon	1,2	
12	1	471 7809-02	•Spring	•Ressort	1	
13	1	471 7808-02	•Spring	•Ressort	1	
14	1	471 8644-03	Hood	Capot	3	
15	1	736 2828-51	Hose clamp	Attache flexible	3	
16	1	472 9902-59	Cover	Couvercle	1,2	
17	3	731 2314-42	•Nut	•Écrou	3	M4
18	2	438 4139-01	Bracket	Support de montage	3	W/FL 184-244

Numerical index/Numerical index

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